

# Tamiflu

• still needs  
total synthesis?



Group Meeting

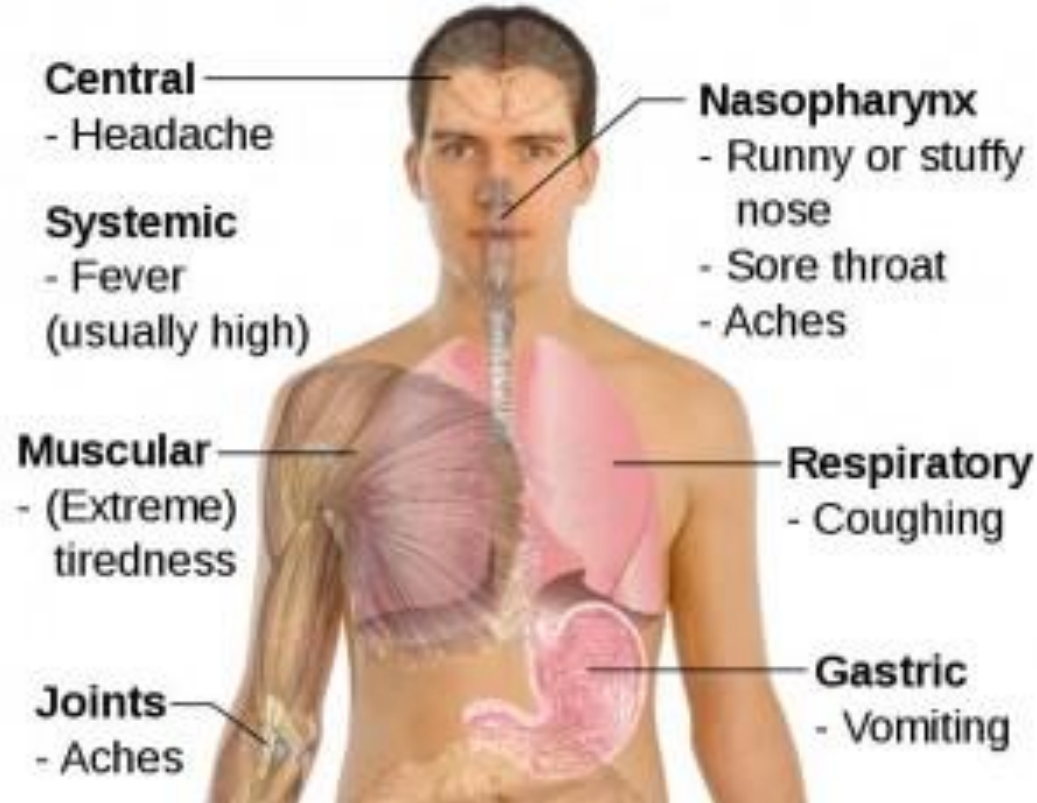
Literature Talk

12-19-2013

Hee Nam Lim

Prof. Guangbin Dong Group

## Symptoms of Influenza



In 1918 Influenza in Spain (H1N1) pandemic  
Infected 500 million people  
killed 50-100 million people

In 1957 and 1968 Asian flu (H2N2)  
Killed about 70,000 people

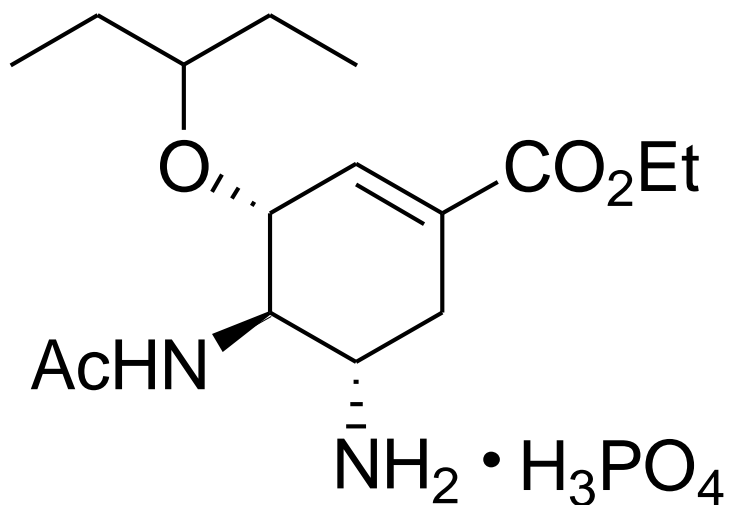
In 1997, Hongkong Avian flu (H5N1)  
Infected over 100 people, half died.

Kills 20,000 – 40,000 Americans  
US Healthcare - \$12 billion dollars

New viruses are being reported (e.g. H7N9, Swine influenza...)

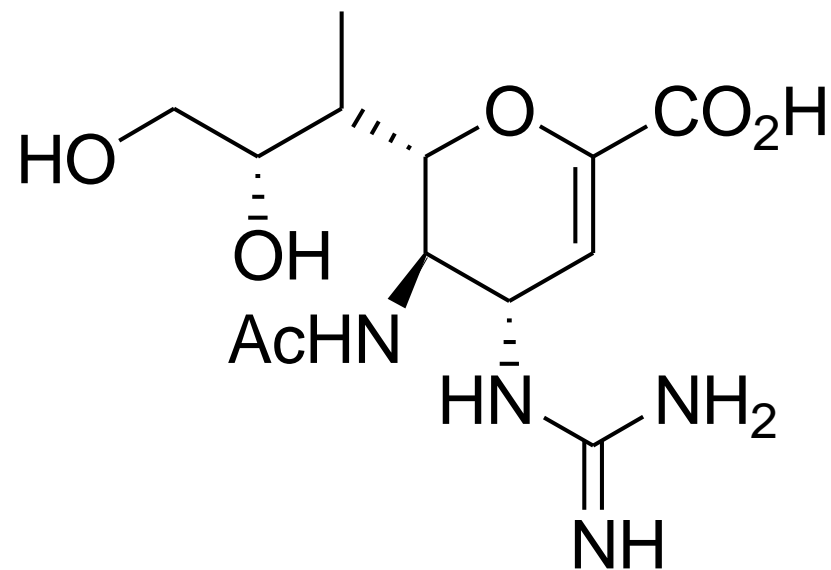
<http://www.flu.gov/pandemic/history/>

<http://kansasheart.com/2012/09/tis-the-seasonits-time-for-your-flu-shot/>



### Oseltamivir (Tamiflu™)

- Treatment for Influenza A and B virus
- Neuroaminidase Inhibitor: reduce symptoms and prevents the spread and infection to other cells.
- Effective to H5N1 (AI) and H1N1 viruses
- First developed by Gilead Sciences in 1995 and commercialized by F. Hoffman-La Roche Ltd in 1999.
- The patent will be expired in 2016.

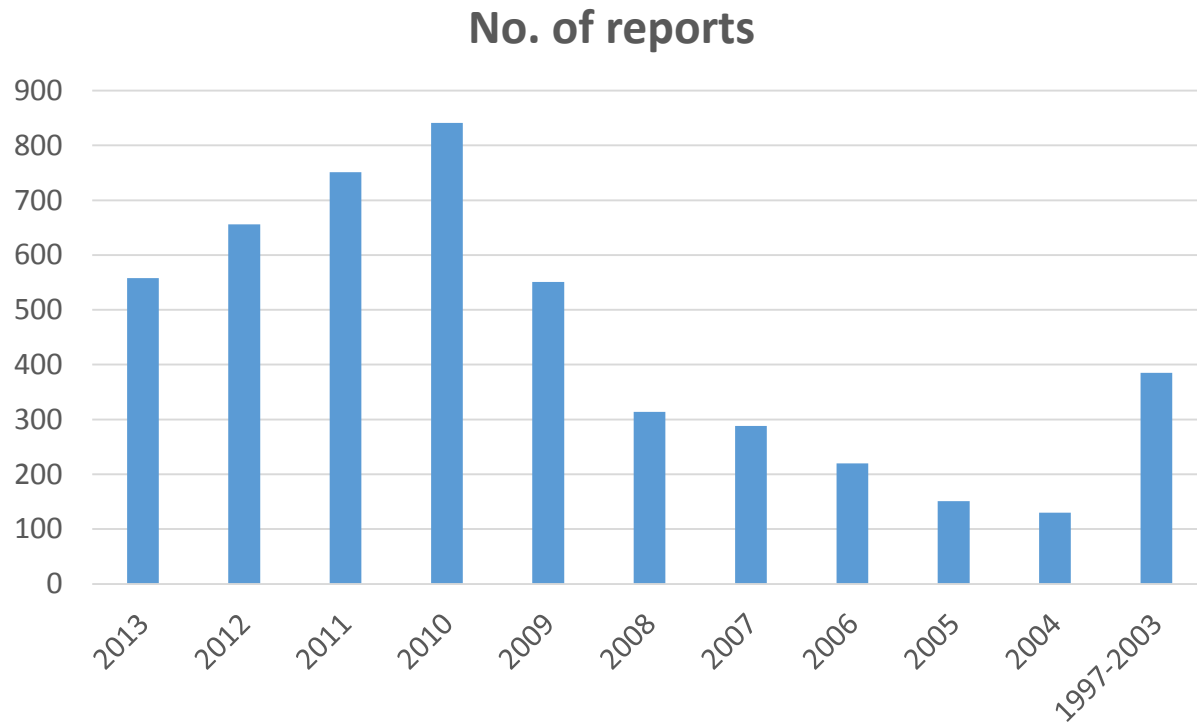


### Zanamivir (Relenza™)

Limitation:  
Must be administered by inhalation

# Stats. for Tamiflu Research

“Oseltamivir” - **4850** hit in SCI Finder



About 60 research papers related to the synthesis of Oseltamivir have been published. (total synthesis, modification, formal synthesis)

# Pros and Cons



## What's good?

- Proactive drug, water soluble -> orally available
- Still best drug in the treatment of influenza viruses
- Mildness -> allow administration to infants <1 year

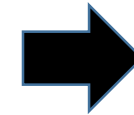
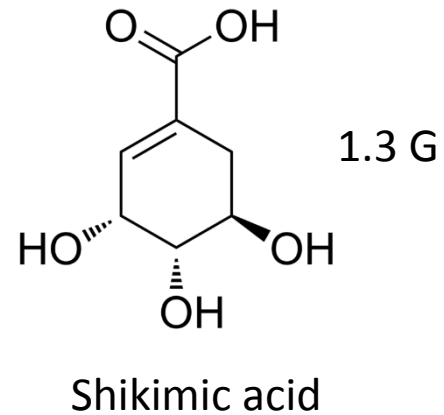
## What are issues?

- Side effects (nausea, vomiting, diarrhea, abdominal pain, and headache, etc..)
- Production shortage - **limited source of starting material**  
(dose – twice a day/ 75 mg, every year, 400 million packs are produced)
- Mutants resistant to the current drug
- No other effective alternative drugs except Zanamivir

## From current industrial process



13 G  
(Star Anise)

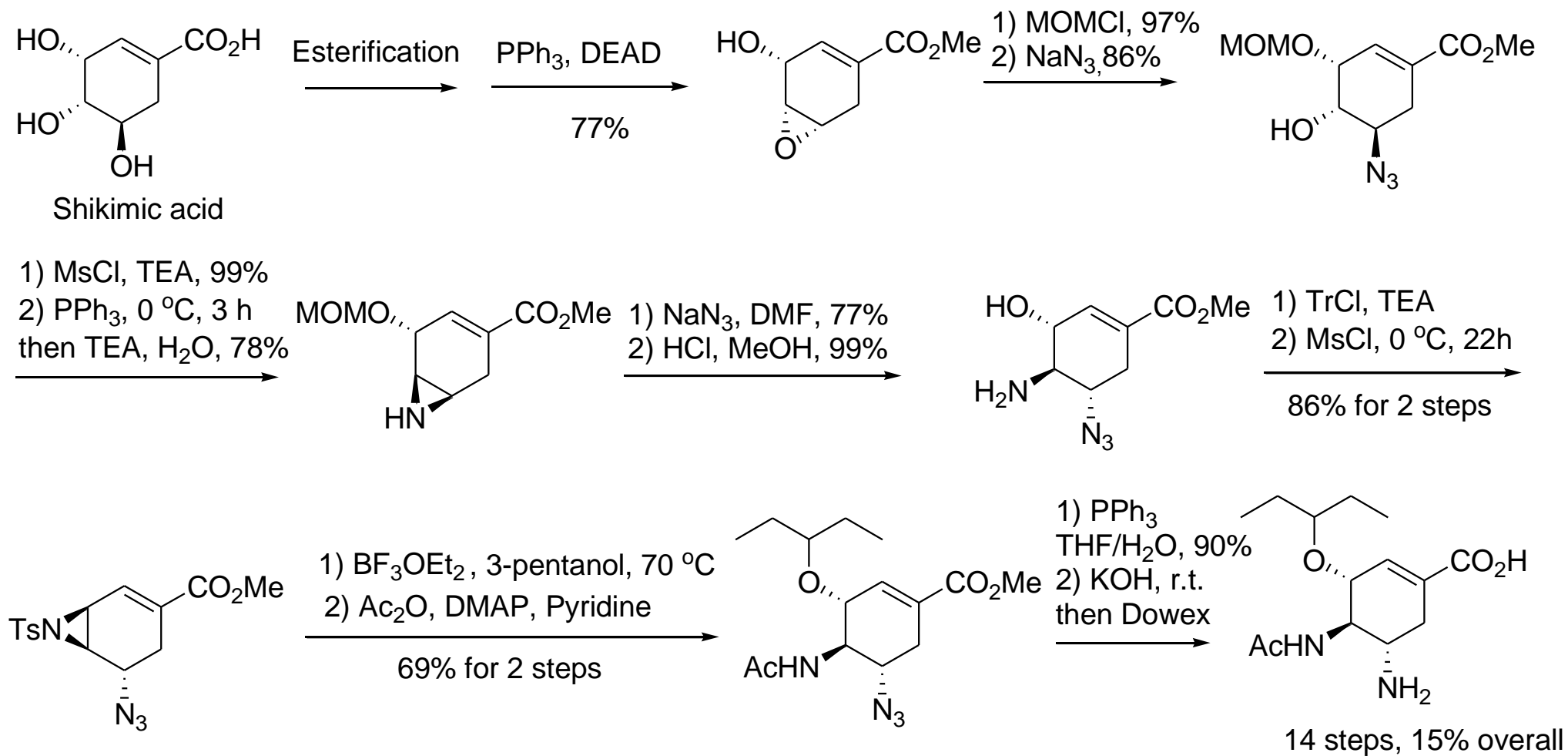


10 capsules of Tamiflu (75mg)

### Synthesis Issue:

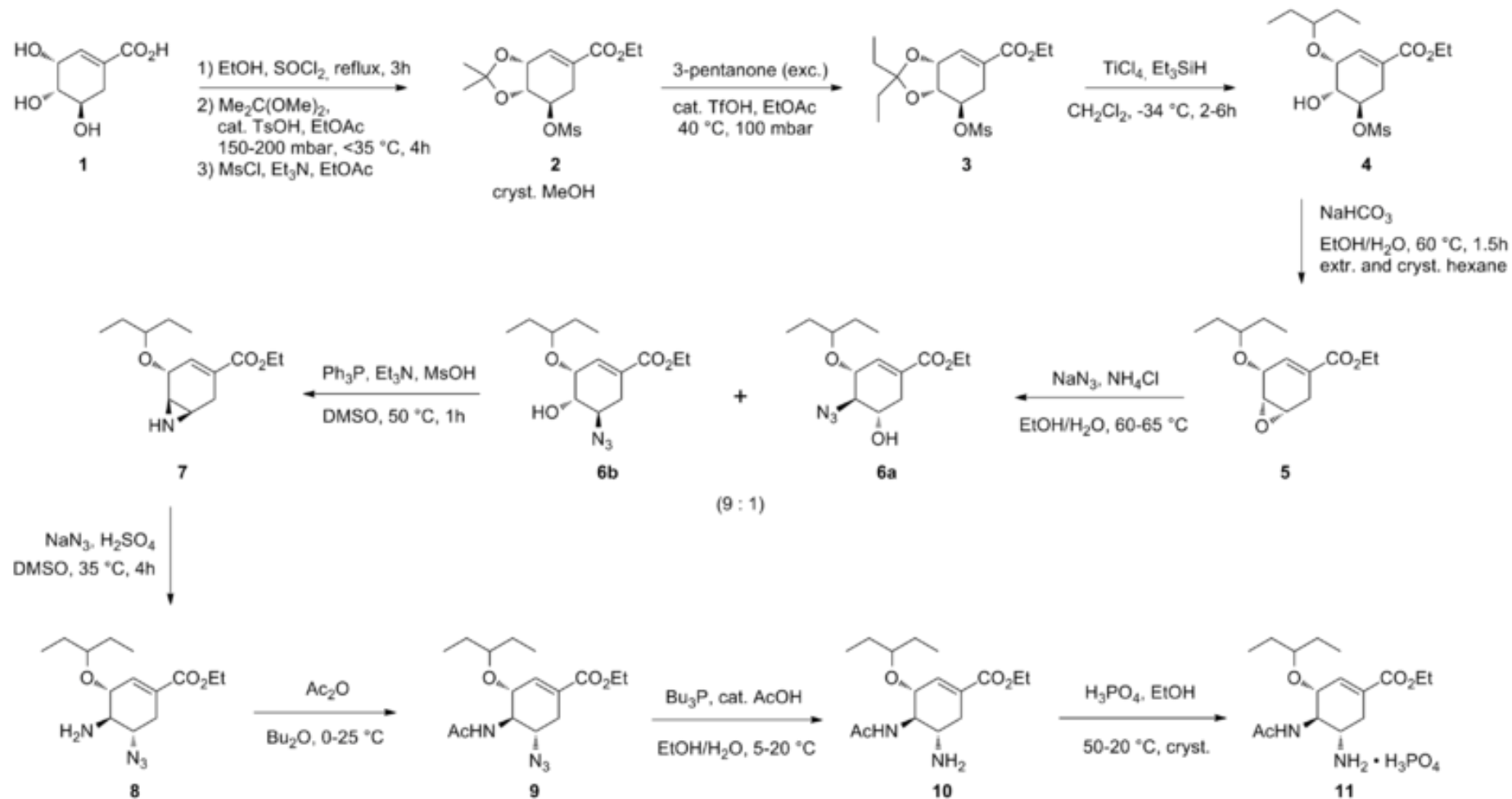
- 1) Streamlining synthesis
- 2) Greener synthesis
- 3) **Large-Scale manufacturing** - overall steps, cost, starting material availability, protecting group, halogenated solvents, hazardous and toxic reagents, chromatography, etc..

# Gilead Science's First Total Synthesis: the use of (-)-Shikimic acid



Kim, C. U.; Lew, W.; Williams, M. A.; Liu, H.; Zhang, L.; Swaminathan, S.; Bischofberger, N.; Chen, M. S.; Mendel, D. B.; Tai, C. Y.; Laver, W. G.; Stevens, R. C. *J. Am. Chem. Soc.* **1997**, *119*, 681.

## F. Hoffman-La Roche's current process



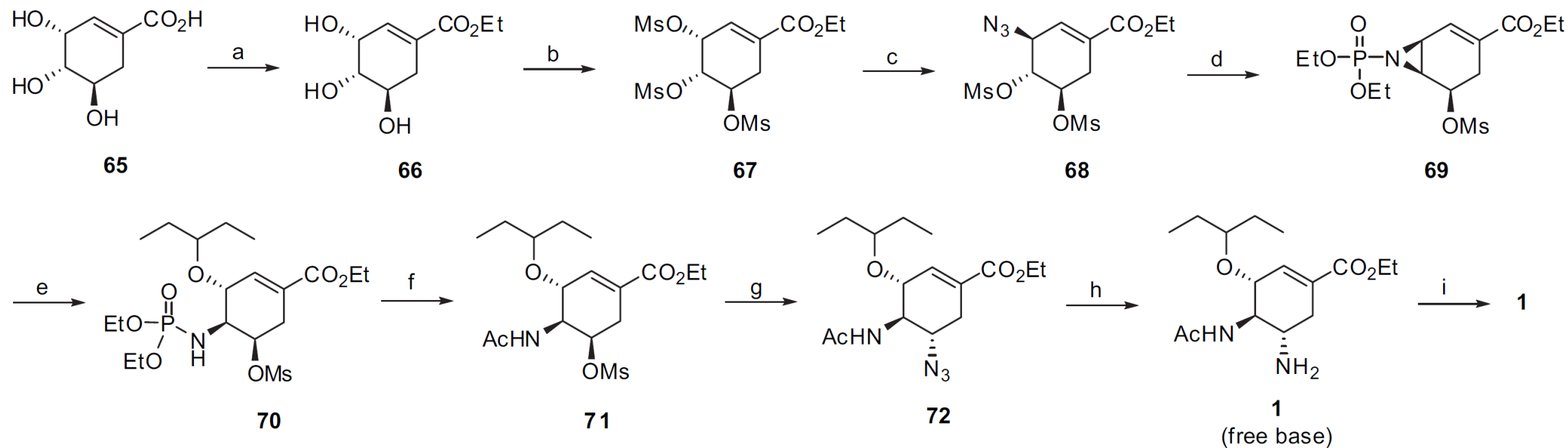
Federspiel M., Fischer R., Hennig M., Mair H.-J., Oberhauser T., Rimmler G., Albiez T., Bruhin J., Estermann H. et al. *Org. Process Res. Dev.* **1999**, *3*, 266–274.

Abrecht, S.; Harrington, P.; Iding, H.; Karpf, M.; Trussardi, R.; Wirz, B.; Zutter, U. *Chimia* **2004**, *58*, 621.



## F. Hoffman-La Roche Ltd.: new method

8 Steps, 20% overall

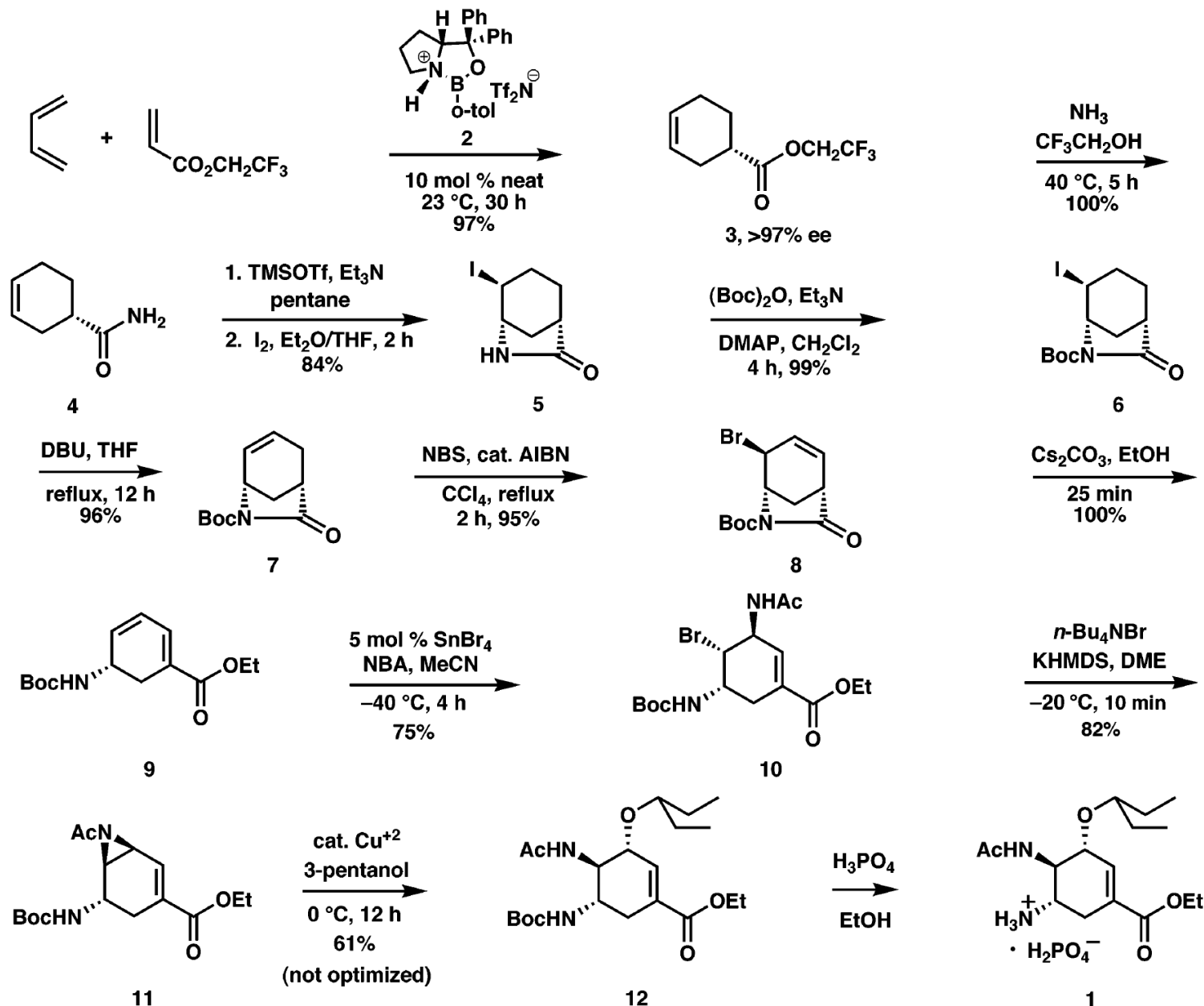


Reagents and conditions: (a)  $\text{Cl}_2\text{SO}$ , EtOH, reflux, 2 h. (b)  $\text{MeSO}_2\text{Cl}$ , TEA, EtOAc, 0-5 °C to rt, 20 h. (c)  $\text{NaN}_3$ , DMSO, rt, 3 h. (d)  $(\text{EtO})_3\text{P}$ , PhMe, reflux, 5 h. (e) 3-Pentanol,  $\text{BF}_3 \cdot \text{OEt}_2$ , rt, 16 h, 45% from **65**. (f) (i)  $\text{H}_2\text{SO}_4$ , EtOH, reflux, 16 h; (ii)  $\text{Ac}_2\text{O}$ , EtOAc, rt, 1 h, 73% (2 steps). (g)  $\text{NaN}_3$ , DMSO, EtOH, 90 °C, 20 h, 66%. (h)  $n\text{-Bu}_3\text{P}$ , EtOH, rt, 5 h. (i)  $\text{H}_3\text{PO}_4$ , acetone, 92% (2 steps).

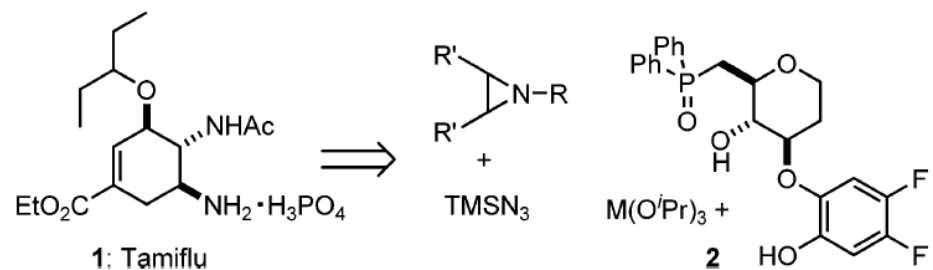
1) Two azide substitution 2) operational simplicity, inexpensive route, no protecting group

Karpf, M.; Trussardi, R. *Angew. Chem., Int. Ed.* **2009**, *48*, 5760.

# Corey's Approach : Enantioselective Diels-Alder Reaction



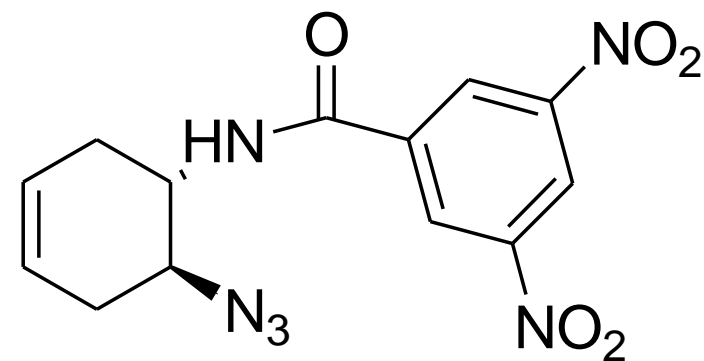
# Shibasaki's First Approach: Y-catalyzed asymmetric opening of aziridine



**Table 1.** Optimization of Reaction Conditions

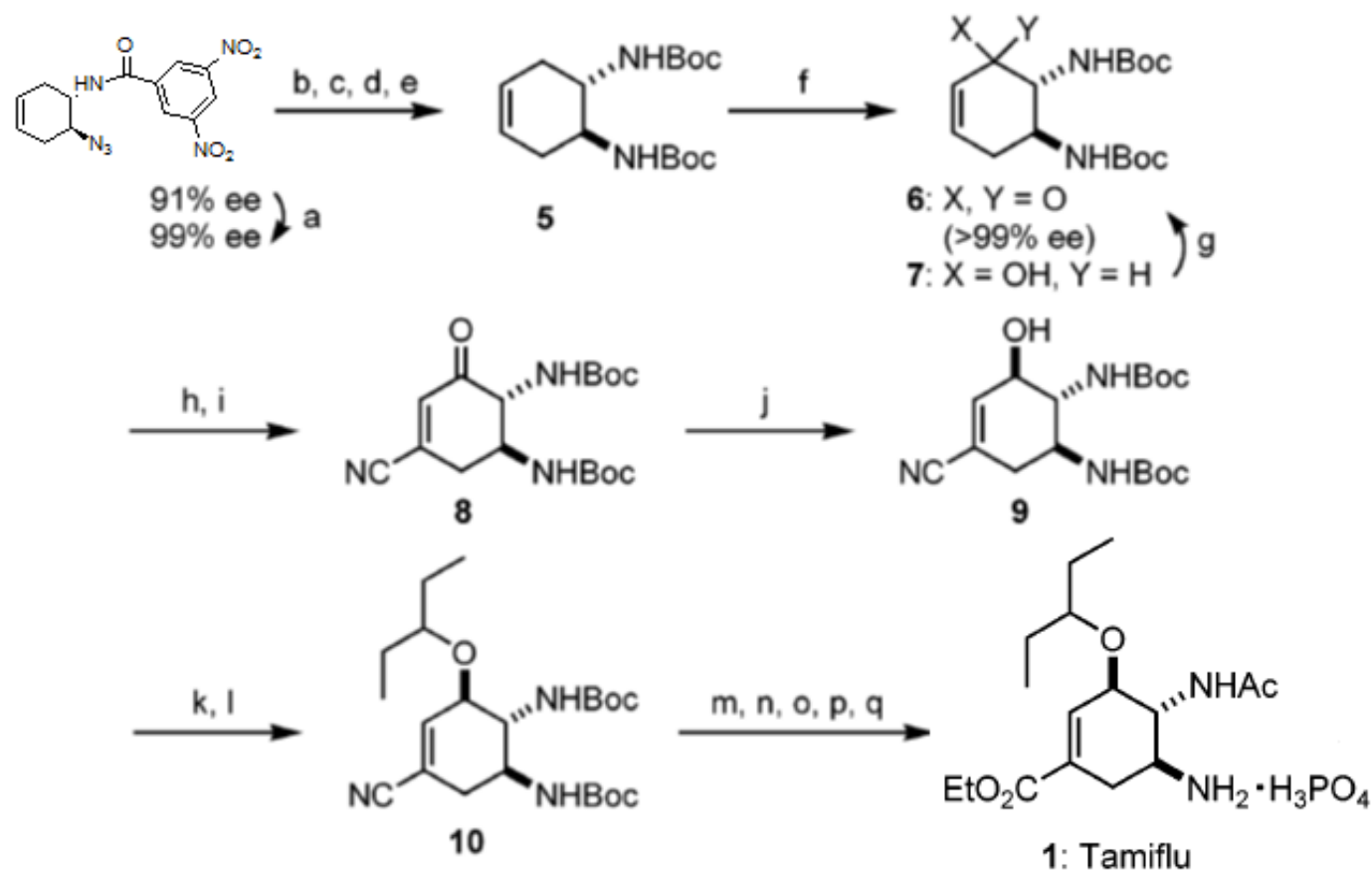


entry	M	substrate	additive <sup>a</sup>	time (h)	yield (%) <sup>b</sup>	ee (%) <sup>c</sup>
1	Gd	<b>3a</b>	DMP, TFA	20	>99	46
2	Gd	<b>3a</b>	DMP	20	>99	64
3	Gd	<b>3a</b>	none	20	>99	66
4	Gd	<b>3b</b>	none	16	90	85
5	Dy	<b>3b</b>	none	16	93	90
6	Er	<b>3b</b>	none	16	89	89
7	Yb	<b>3b</b>	none	16	91	82
8	Sc	<b>3b</b>	none	16	90	63
9	Y	<b>3b</b>	none	1	90	92



96 %, 91 % ee

Y. Fukuta, T. Mita, N. Fukuda, M. Kanai, M. Shibasaki, *J. Am. Chem. Soc.* **2006**, *128*, 6312.

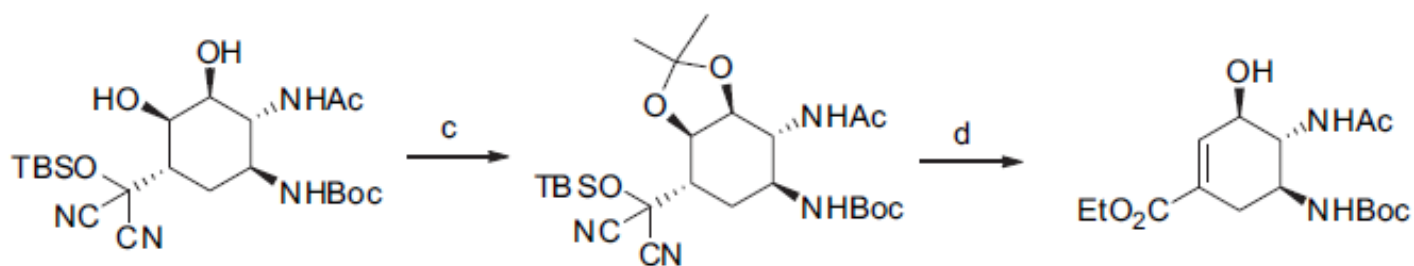
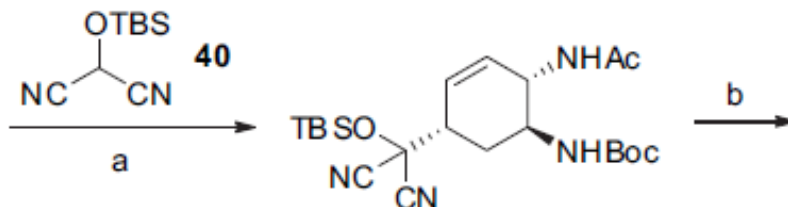
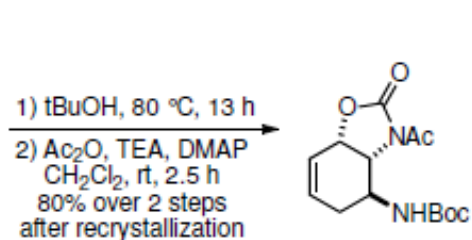
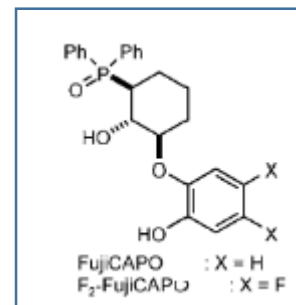
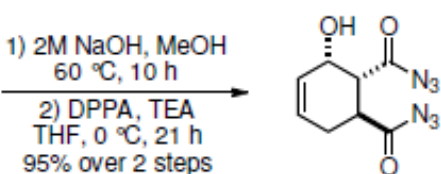
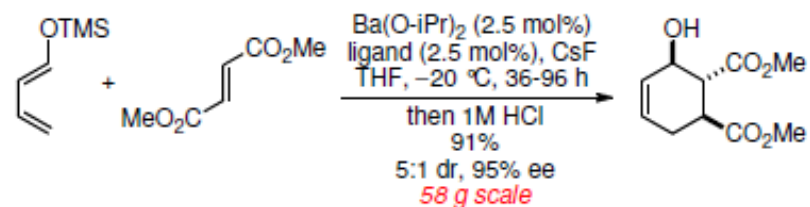


- 1) Catalytic asymmetric introduction of 1,2-diamine functionality
- 2) Relatively long overall steps, low overall yield
- 3) Protection/ Deprotection
- 4) Mitsunobu reaction
- 5) Toxicity of  $\text{SeO}_2$

<sup>a</sup> Reagents and conditions: (a) recrystallized from  $i\text{PrOH}$ , 72%; (b)  $\text{Boc}_2\text{O}$  (1.5 equiv), DMAP (0.5 equiv),  $\text{CH}_3\text{CN}$ , rt, 3 h; (c) 4 M NaOH, rt, 2 h, 98% (2 steps); (d)  $\text{Ph}_3\text{P}$  (1.1 equiv),  $\text{CH}_3\text{CN}$ , 50 °C, 3 h;  $\text{H}_2\text{O}$ , 40 °C, 2 h; (e)  $\text{Boc}_2\text{O}$  (2 equiv),  $\text{Et}_3\text{N}$  (5 equiv),  $\text{CH}_2\text{Cl}_2$ , rt, 2 h, 90% (2 steps); (f)  $\text{SeO}_2$  (1 equiv), Dess–Martin periodinane (1.5 equiv), dioxane, 80 °C, 12 h; (g) Dess–Martin periodinane (1.5 equiv),  $\text{CH}_2\text{Cl}_2$ , 4 °C, 68% (2 steps); recrystallized from  $i\text{Pr}_2\text{O}$ –hexane, >99% ee, 62%; (h)  $\text{Ni}(\text{COD})_2$  (10 mol %), COD (10 mol %), TMSCN (3 equiv), THF, 60 °C, 65 h; (i) NBS (1.05

equiv), THF, 20 min;  $\text{Et}_3\text{N}$  (14 equiv), 4 °C, 40 min; (j)  $\text{LiAlH}(\text{O}^t\text{Bu})_3$  (5 equiv), THF, 4 °C, 30 min, 60% (>20:1) (3 steps); (k) DEAD (2.5 equiv),  $\text{Ph}_3\text{P}$  (2.5 equiv), THF, 4 °C, 1 h, 87%; (l) 3-pentanol,  $\text{BF}_3 \cdot \text{OEt}_2$  (1.5 equiv), 4 °C, 1 h, 52%; (m) TFA (20 equiv),  $\text{CH}_2\text{Cl}_2$ , 4 °C to rt, 3 h; (n)  $\text{Boc}_2\text{O}$  (1.1 equiv),  $\text{Et}_3\text{N}$  (5 equiv),  $\text{CH}_2\text{Cl}_2$ , 4 °C, 30 min, 63% (2 steps); (o)  $\text{Ac}_2\text{O}$  (2 equiv), DMAP (0.5 equiv), py, rt, 1 h, 84%; (p) 4.2 M  $\text{HCl}$ –EtOH, 60 °C, 4 h;  $\text{H}_2\text{O}$ , 4 °C, 3 h, 53%; (q) 85%  $\text{H}_3\text{PO}_4$  (1 equiv), EtOH; cryst, 50%.

# Shibasaki's second Approach: Diels-Alder reaction



3 steps  
 41%  
 Tamiflu

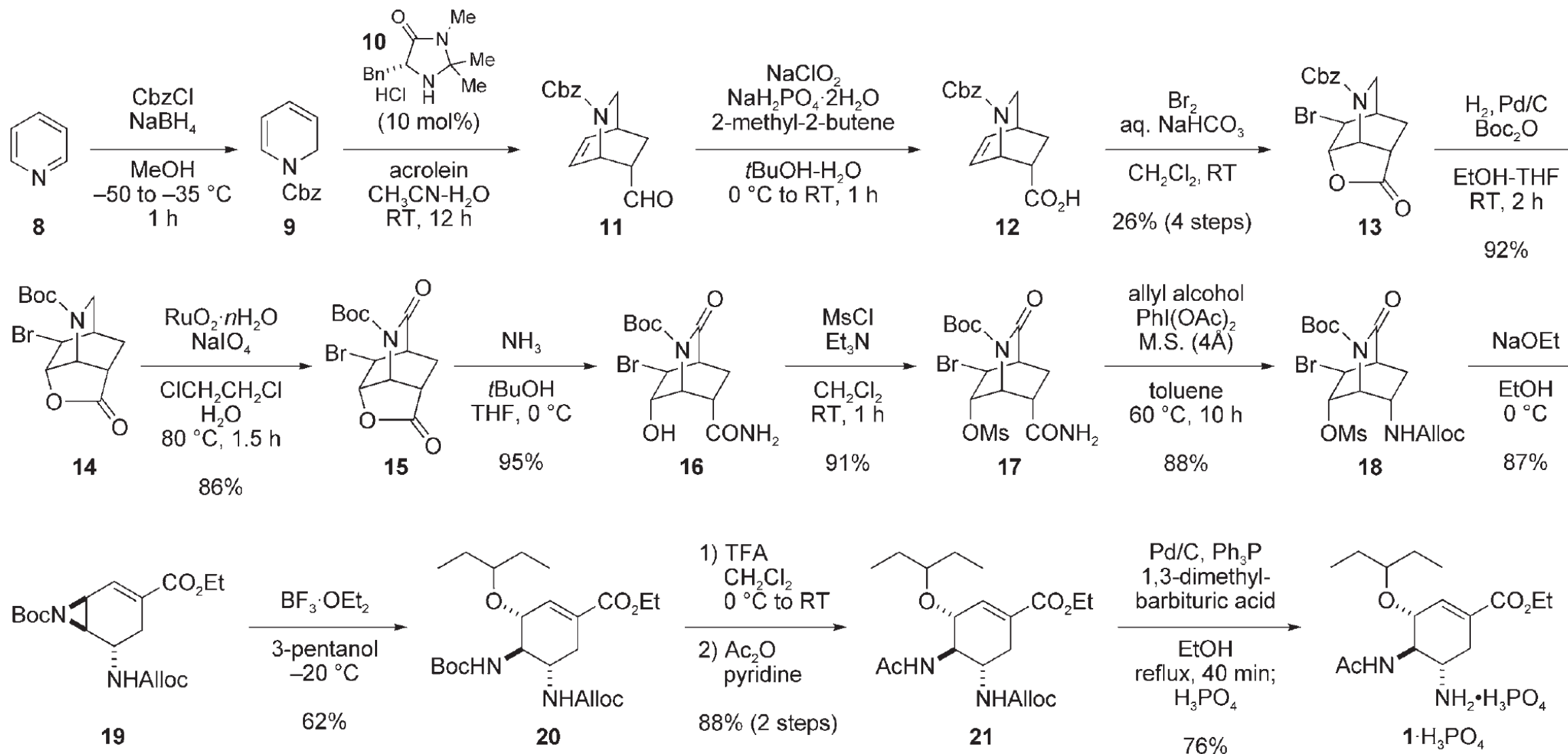
Reagents and conditions: (a)  $\text{Pd}_2(\text{dba})_3 \cdot \text{CHCl}_3$  (2 mol%), dppf (8 mol%), PhMe,  $60\text{ }^\circ\text{C}$ , 1 h, 88%. (b) NaIO<sub>4</sub>, RuCl<sub>3</sub> (0.5 mol%), H<sub>2</sub>SO<sub>4</sub> (20 mol%), H<sub>2</sub>O,  $4\text{ }^\circ\text{C}$ . (c) 2,2-Dimethoxypropane, *p*-TsOH·H<sub>2</sub>O, PhMe,  $50\text{ }^\circ\text{C}$ , 30 min, 56% (2 steps). (d) TEA·3HF (0.67 M in EtOH), DBU, EtOH, rt, 36 h, 76%.

- 1) Scalable
- 2) Curtius rearrangement
- 3) Several chromatography including Prep-TLC
- 4) Overall 13%, 11 steps

Yamatsugu, K.; Yin, L.; Kamijo, S.; Kimura, Y.; Kanai, M.; Shibasaki, M. *Angew. Chem., Int. Ed.* **2009**, *48*, 1070.

Yamatsugu, K.; Kanai, M.; Shibasaki, M. *Tetrahedron* **2009**, *65*, 6017.

# Fukuyama's approach: Enantioselective Diels-Alder reaction



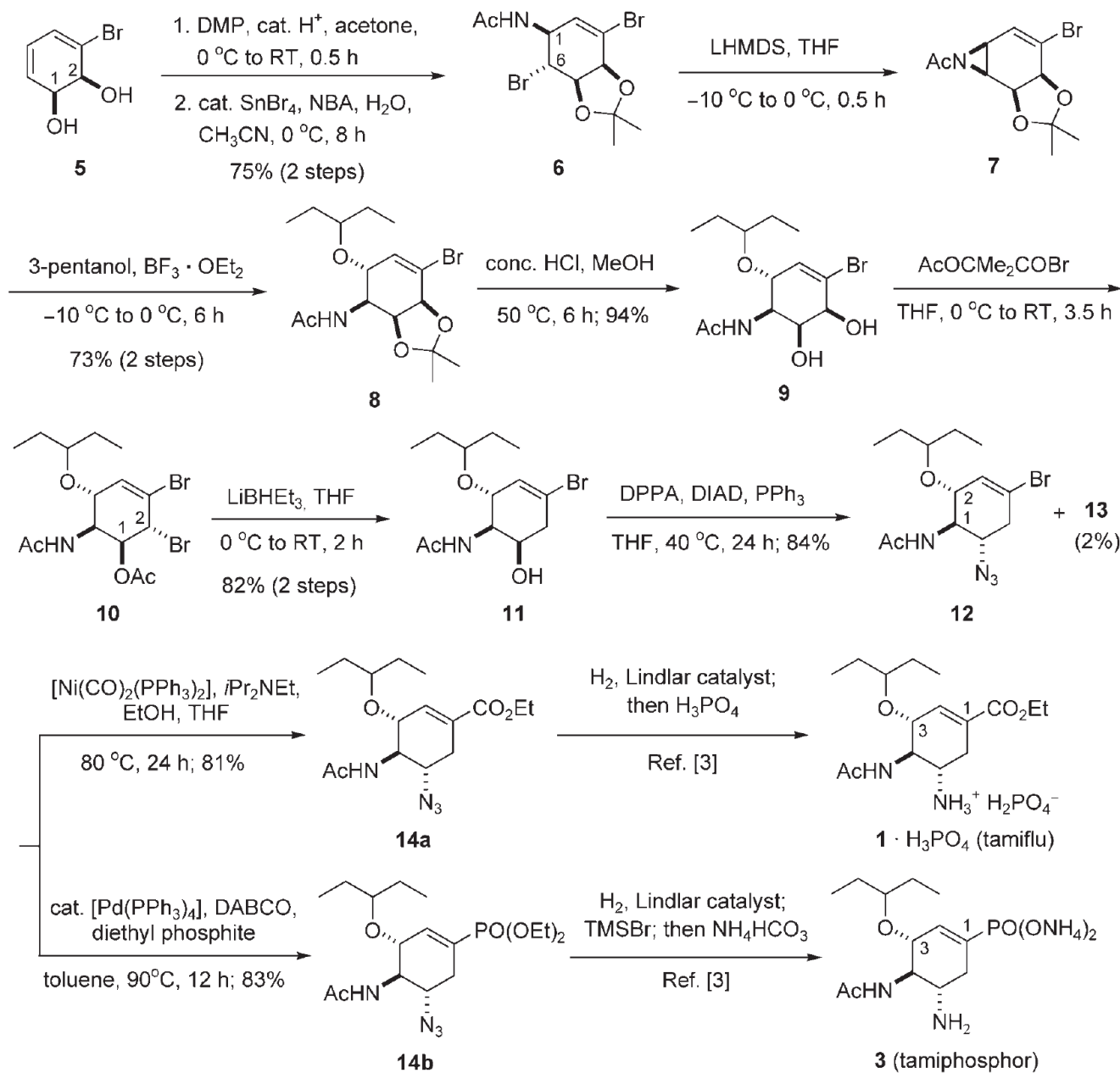
# Wong's synthesis

Chemoenzymatic oxidation  
Of bromobenzene

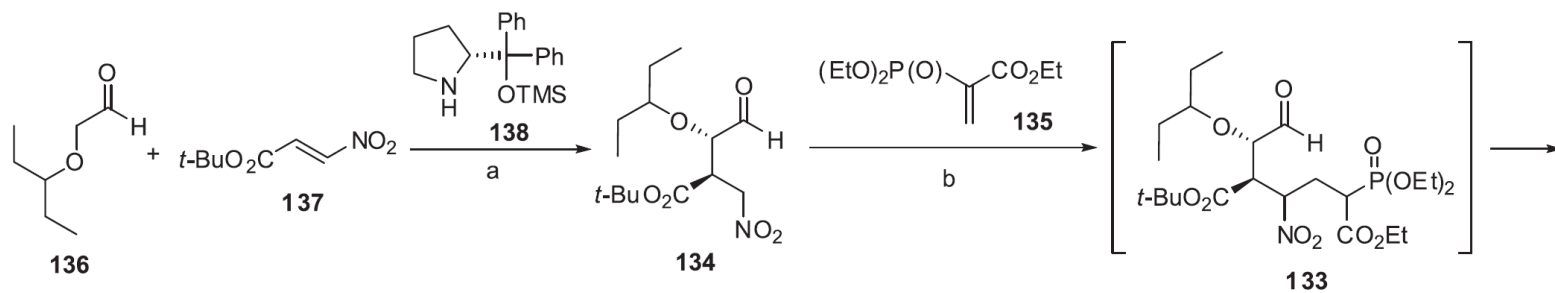
Use of strong base

Mitsunobu

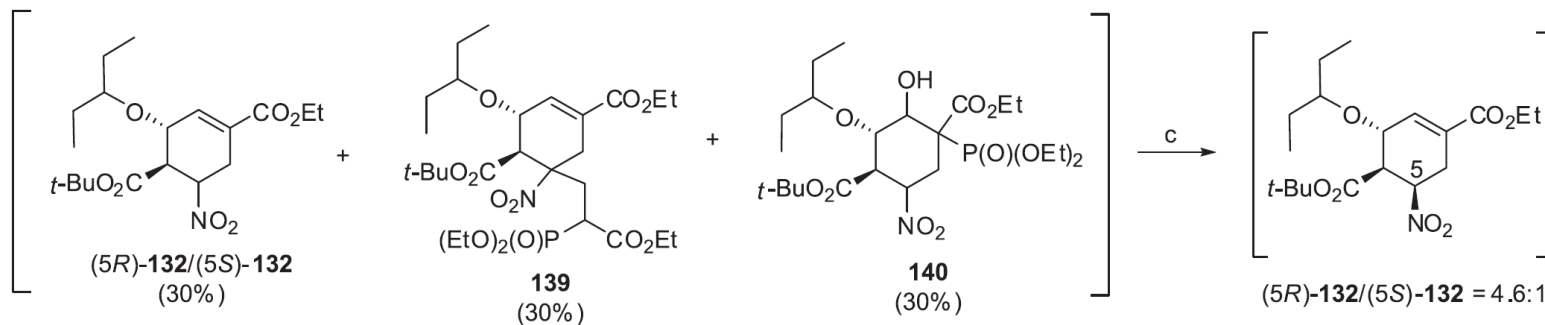
11steps, 21-26%



# Hayashi's approach: two "one-pot" sequence

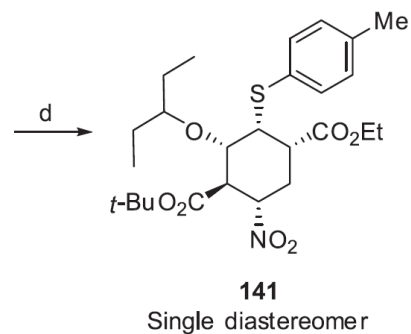


One pot from **134**



Use of equimolar **136** and **137**

The formation of single diastereomer **141**



Ishikawa, H.; Suzuki, T.; Hayashi, Y. *Angew. Chem., Int. Ed.* **2009**, *48*, 1304

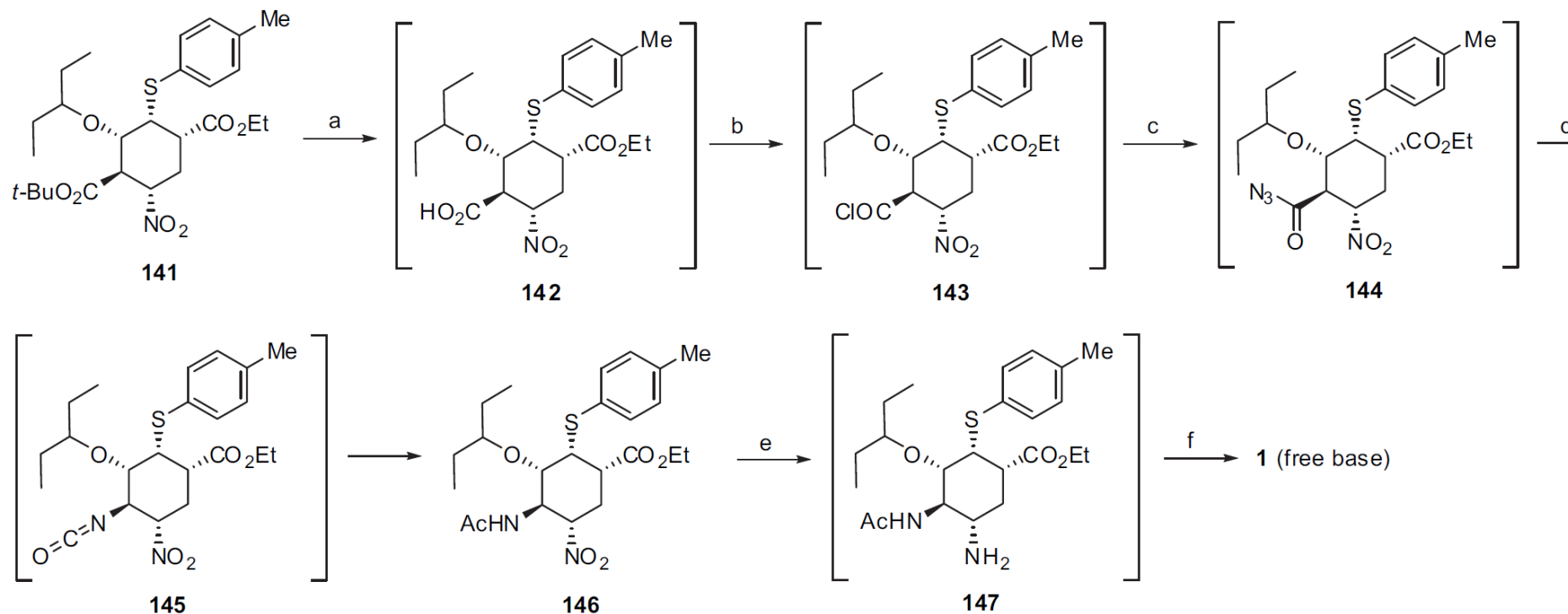
Ishikawa, H.; Suzuki, T.; Orita, H.; Uchimaru, T.; Hayashi, Y. *Chem. Eur. J.* **2010**, *16*, 12616.

Reagents and conditions: (a) **138** (1 mol%), ClCH<sub>2</sub>CO<sub>2</sub>H (20 mol%), PhMe, rt, 6 h, dr = 7.8:1, ee = 97%. (b) Cs<sub>2</sub>CO<sub>3</sub>, PhMe, 0 °C to rt, 4 h.

(c) EtOH, rt, 10 min. (d) p-MeC<sub>6</sub>H<sub>4</sub>SH, Cs<sub>2</sub>CO<sub>3</sub>, EtOH, -15 °C, 36 h, 74% (4 steps).



# Hayashi's approach: two "one-pot" sequence (cont'd)

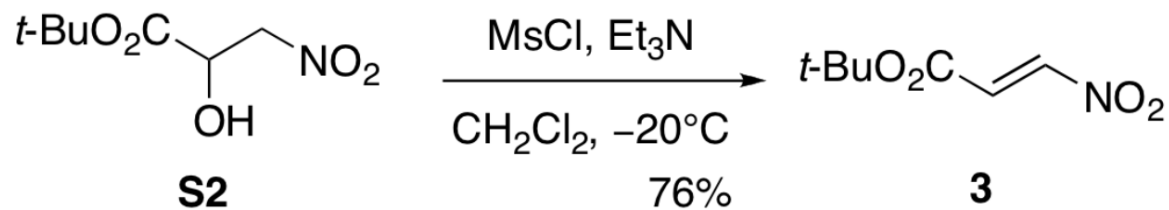
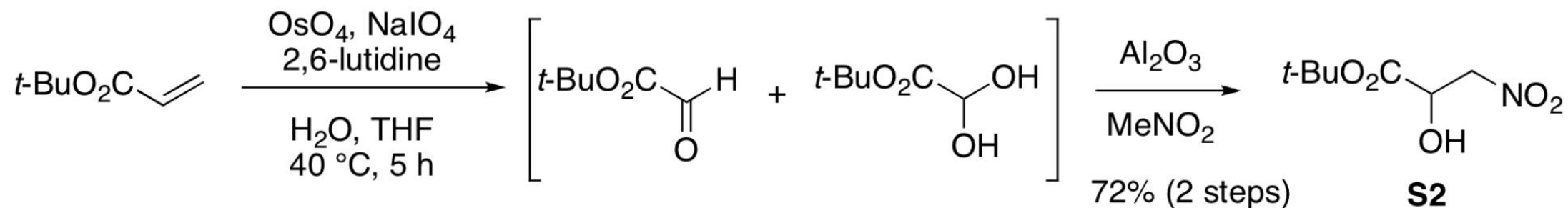
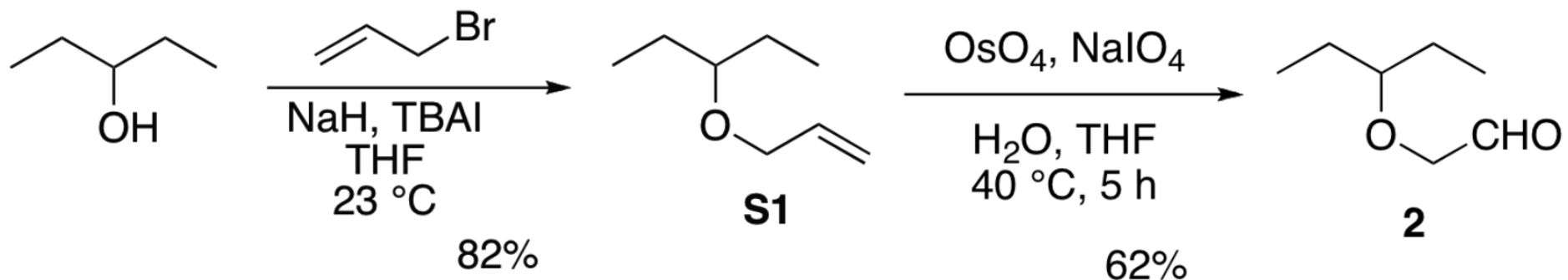


Reagents and conditions: (a) TFA, PhMe, 23 °C, 4 h. (b) (COCl)<sub>2</sub>, DMF, PhMe, 23 °C, 30 min. (c) TMSN<sub>3</sub>, pyridine, PhMe, 0 to 23 °C. (d) Ac<sub>2</sub>O, HOAc, 0 to 23 °C, 48 h. (e) (i) Zn (powder), TMSCl, EtOH, 70 °C, 2 h; (ii) NH<sub>3</sub> (gas), 0 °C, 10 min. (f) K<sub>2</sub>CO<sub>3</sub>, EtOH, 23 °C, 9 h, 81% (6 steps).

1) 10 overall steps, 60% overall yield, demonstrated on gram-scale

2) Protecting group free, base free, no chromatography, no purification of intermediates

# Hayashi's approach: Preparation of Starting materials

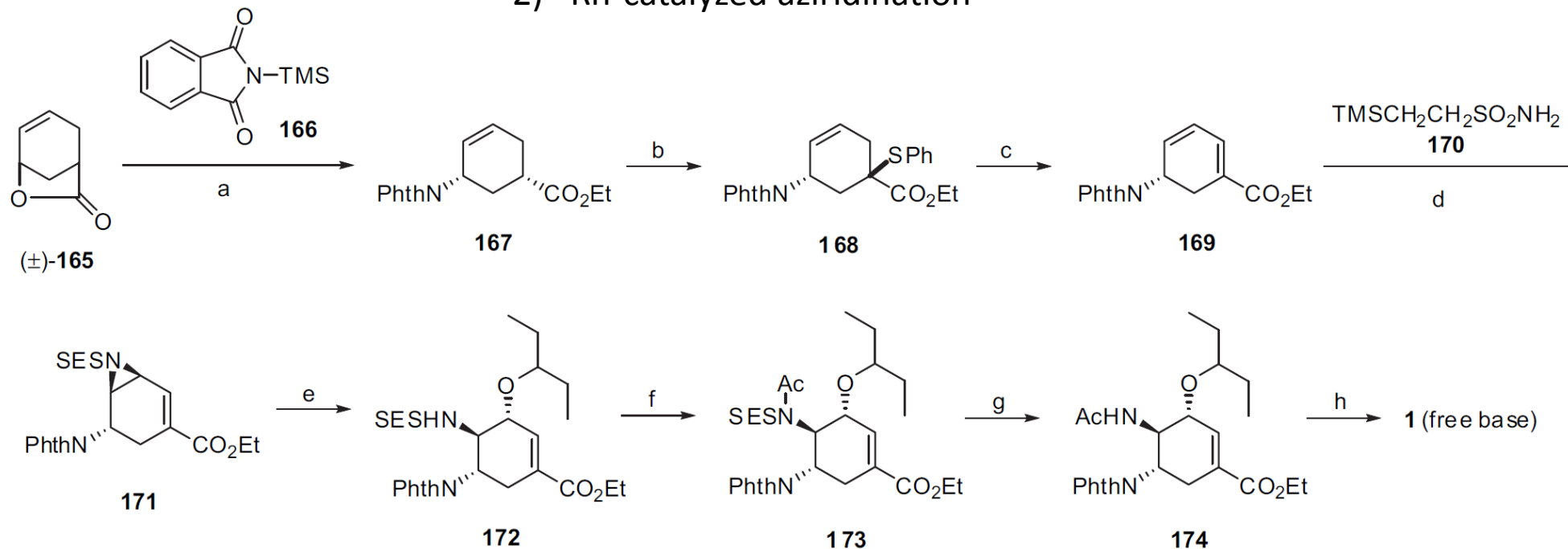
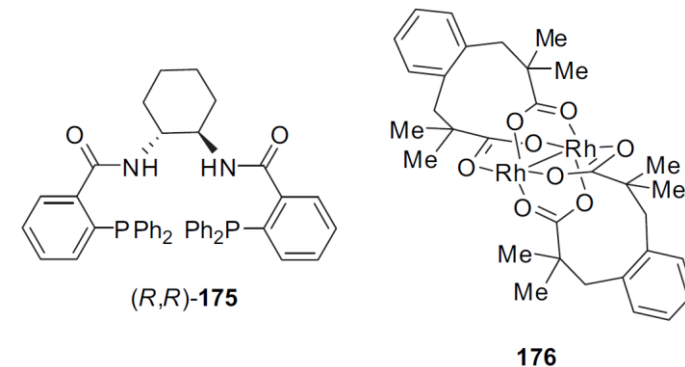


Patented!!

# Trost's Synthesis: AAA chemistry

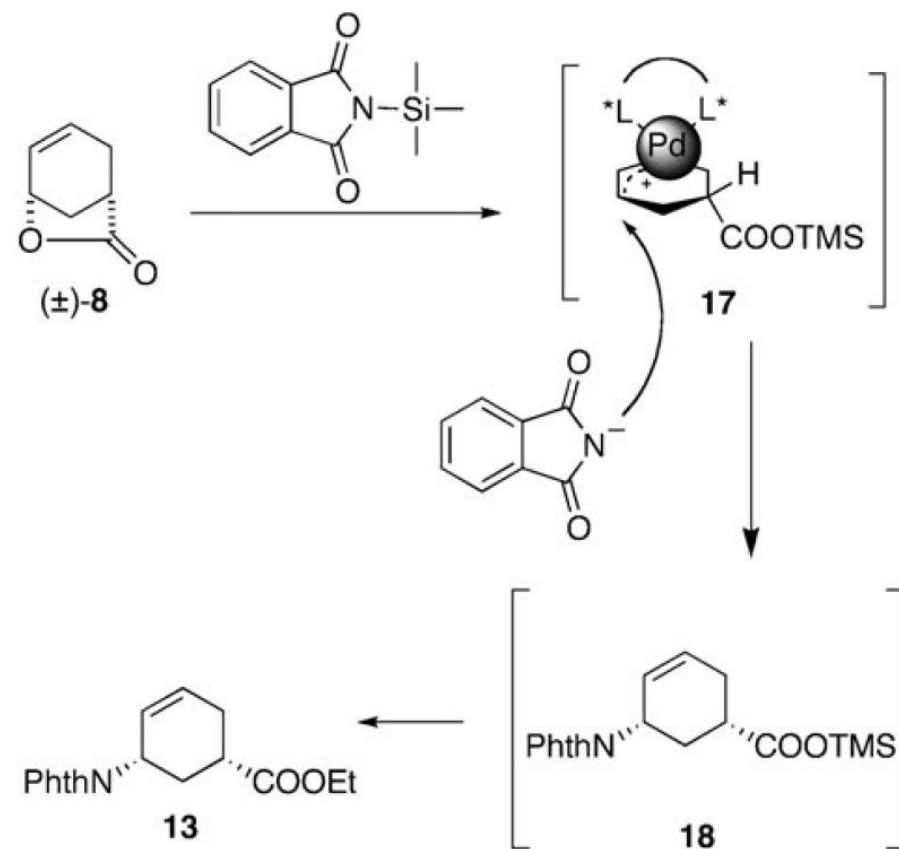
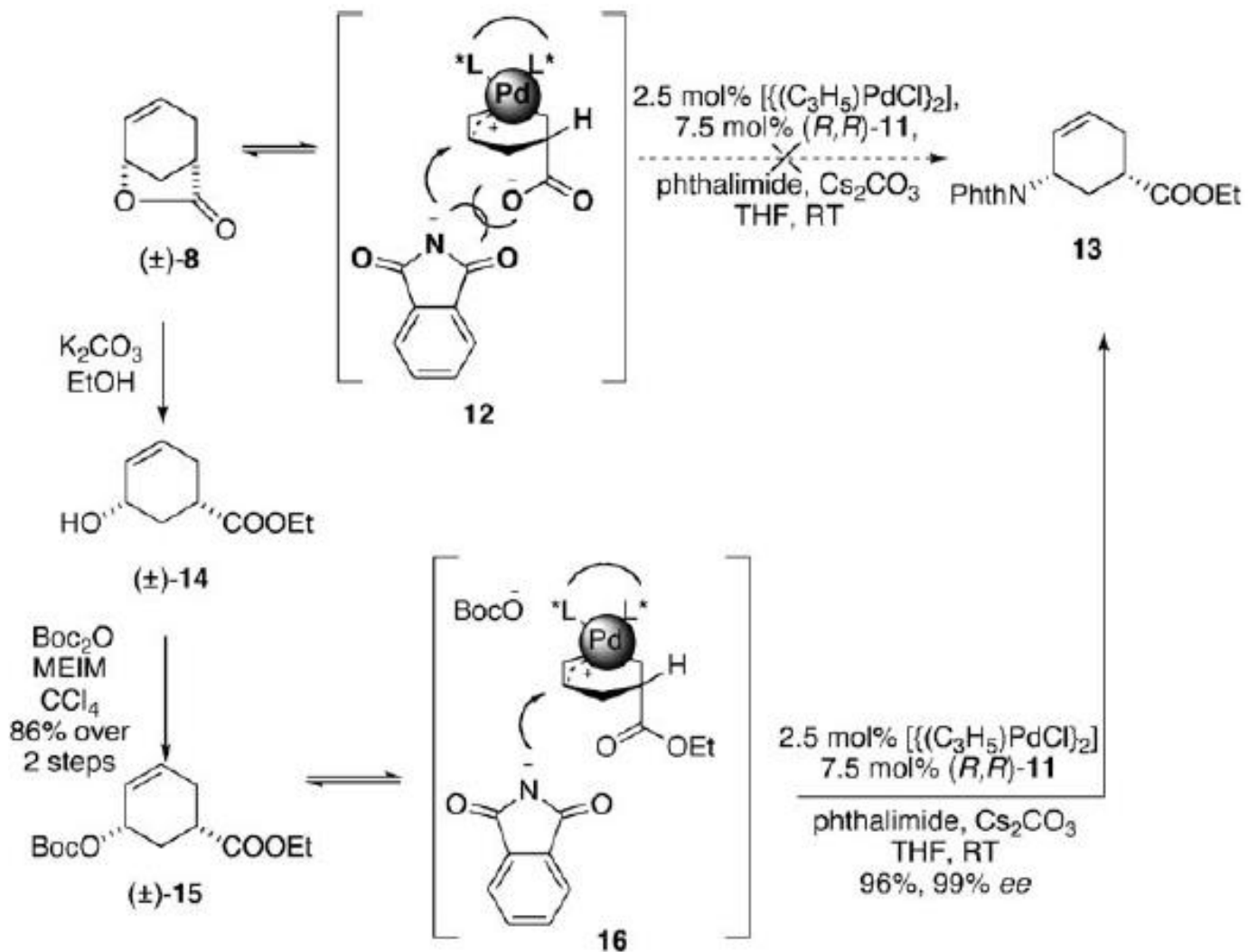
Two Transition metal catalyzed transformation

- 1) Pd-catalyzed AAA
- 2) Rh-catalyzed aziridination

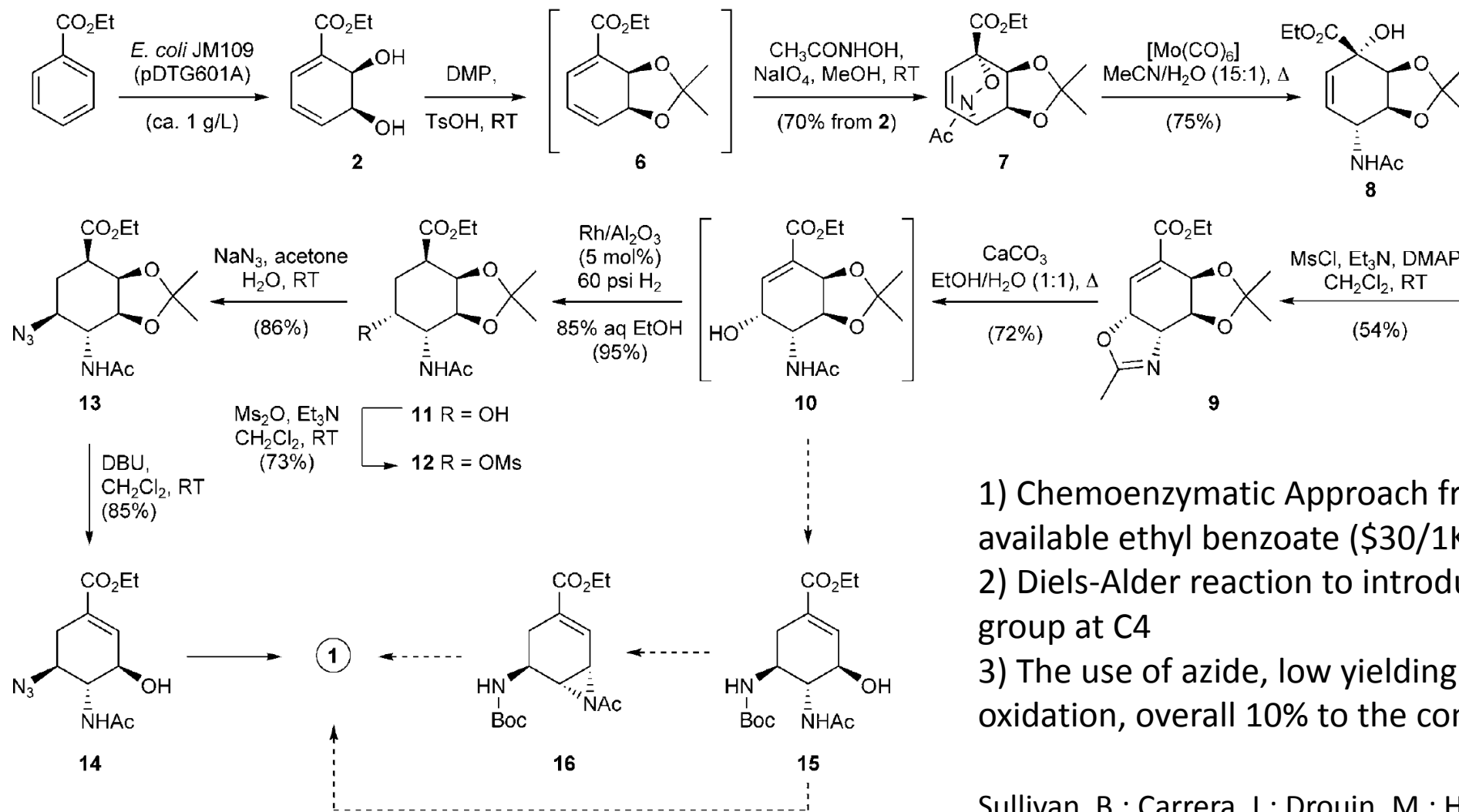


Reagents and conditions: (a) (i)  $[\text{Pd}(\text{C}_3\text{H}_5\text{Cl})_2]$  (2.5 mol%), **175** (7.5 mol%), THF, 40 °C; (ii)  $\text{TsOH}\cdot\text{H}_2\text{O}$ , EtOH, reflux, 84%, 98% ee. (b) KHMDS,  $\text{PhSSO}_2\text{Ph}$ , THF, -78 °C to rt, 94%. (c) (i) *m*-CPBA,  $\text{NaHCO}_3$ , 0 °C; (ii) DBU, PhMe, 60 °C, 85%. (d) **176** (2 mol%),  $\text{PhI}(\text{O}_2\text{CCMe}_3)_2$ , MgO, PhCl, 0 °C to rt, 86%. (e) 3-Pentanol,  $\text{BF}_3\cdot\text{Et}_2\text{O}$ , 75 °C, 65%. (f) DMAP, py,  $\text{Ac}_2\text{O}$ , MW, 150 °C, 1 h, 84%. (g) TBAF, THF, rt, 95%. (h)  $\text{NH}_2\text{NH}_2$ , EtOH, 68 °C, 100%.

# Trost's Synthesis: AAA of lactone



# Hudlicky's First Approach using ethyl benzoate

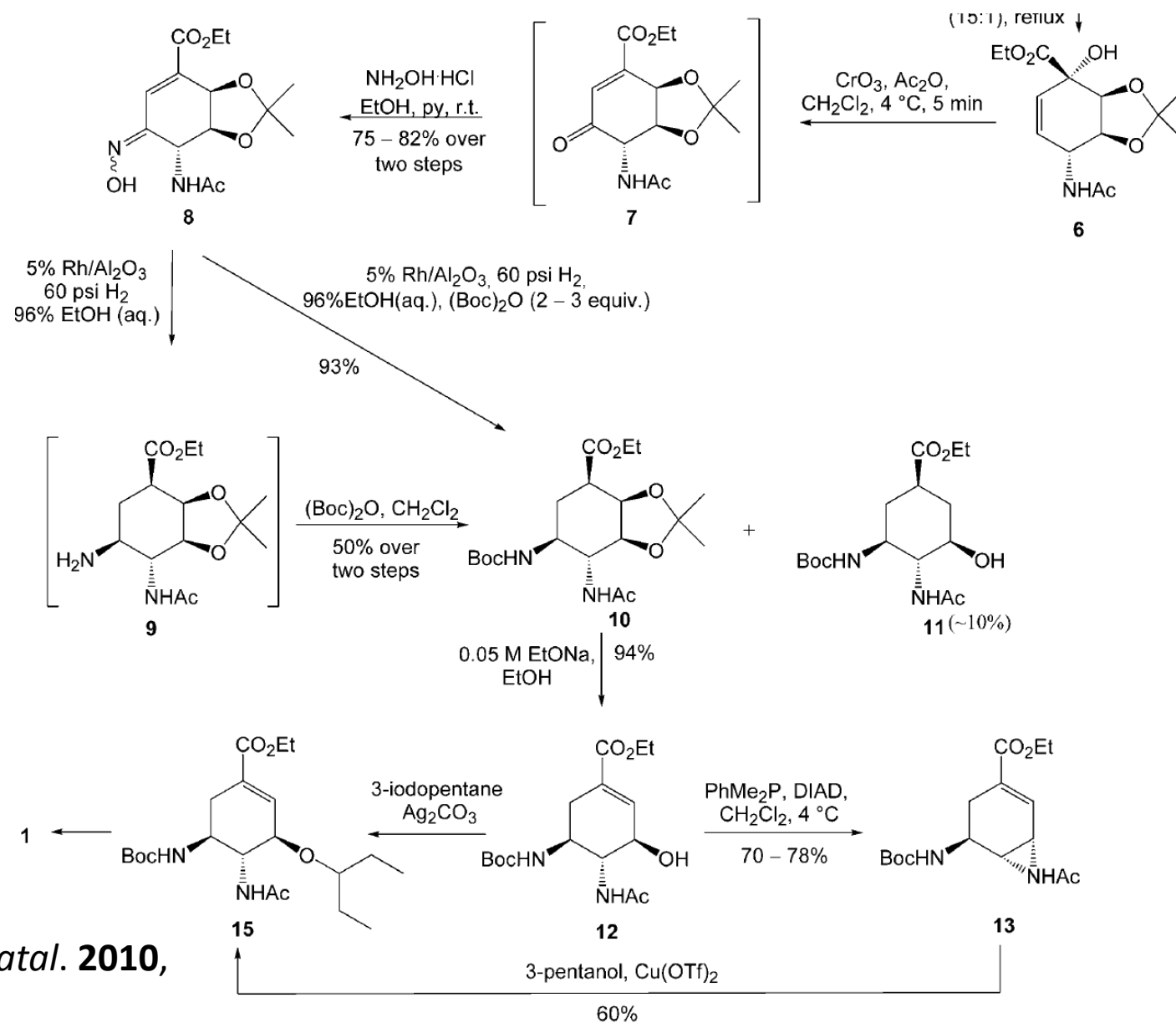


- 1) Chemoenzymatic Approach from readily available ethyl benzoate (\$30/1Kg)
- 2) Diels-Alder reaction to introduce amino group at C4
- 3) The use of azide, low yielding enzymatic oxidation, overall 10% to the compound **14**

Sullivan, B.; Carrera, I.; Drouin, M.; Hudlicky, T. *Angew. Chem., Int. Ed.* **2009**, *48*, 4229.

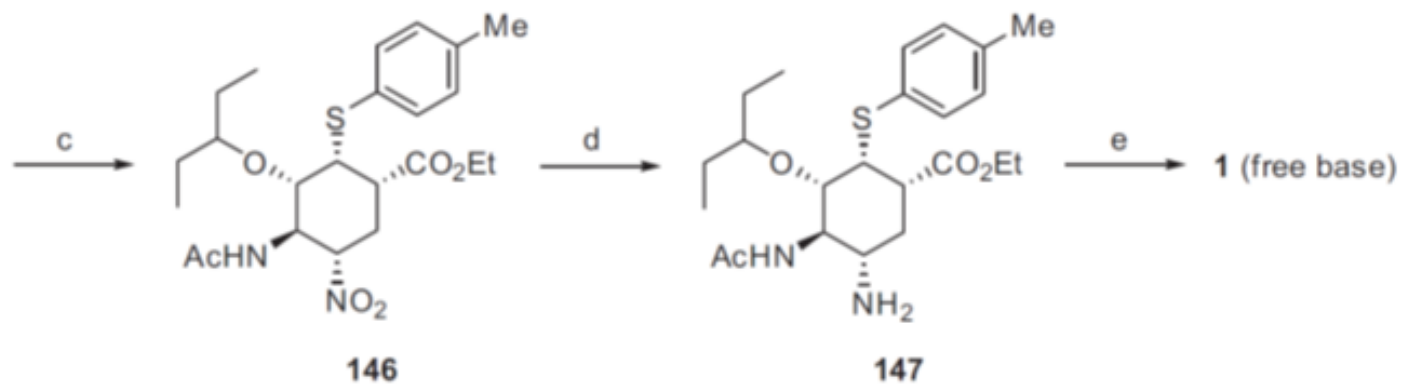
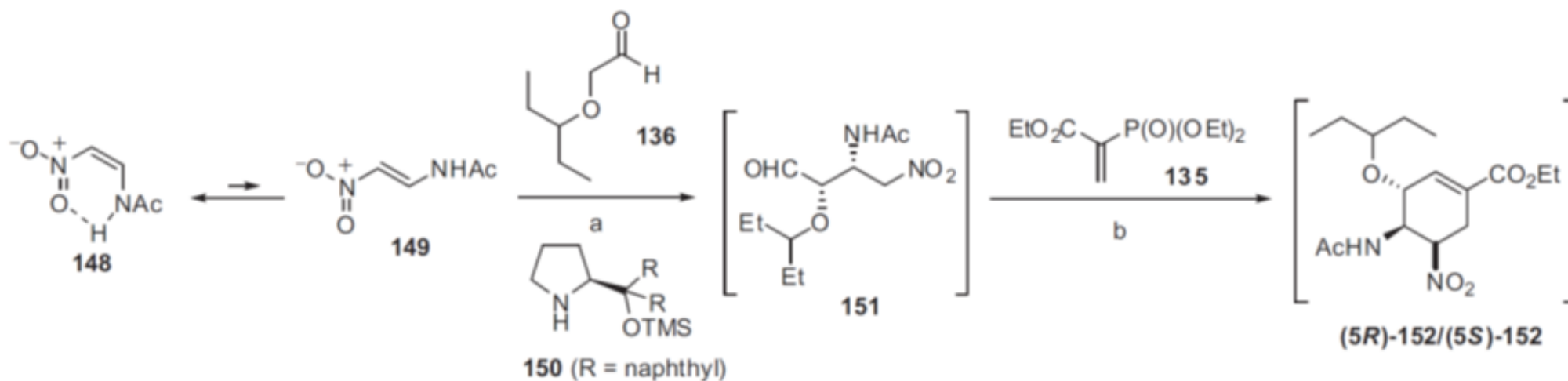
# Hudlicky's Second Approach using ethyl benzoate

- 1) Azide Free synthesis
- 2) Safty concern:  $\text{NH}_2\text{OH}\cdot\text{HCl}$
- 3) Scalability of Mitsunobu?
- 4) Several chromatography and mg scale Synthesis in the experimental procedure.



Werner, L.; Machara, A.; Hudlicky, T. *Adv. Synth. Catal.* **2010**, 352, 195–200.

# Ma's approach: Organocatalysis

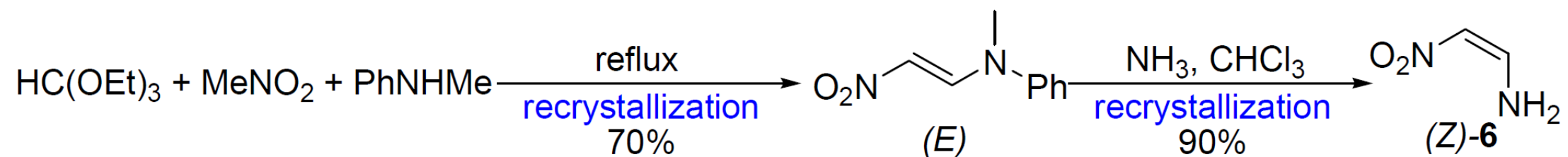


5 steps, 46% !!

Preinstallation of diamine moiety  
- Azide free synthesis

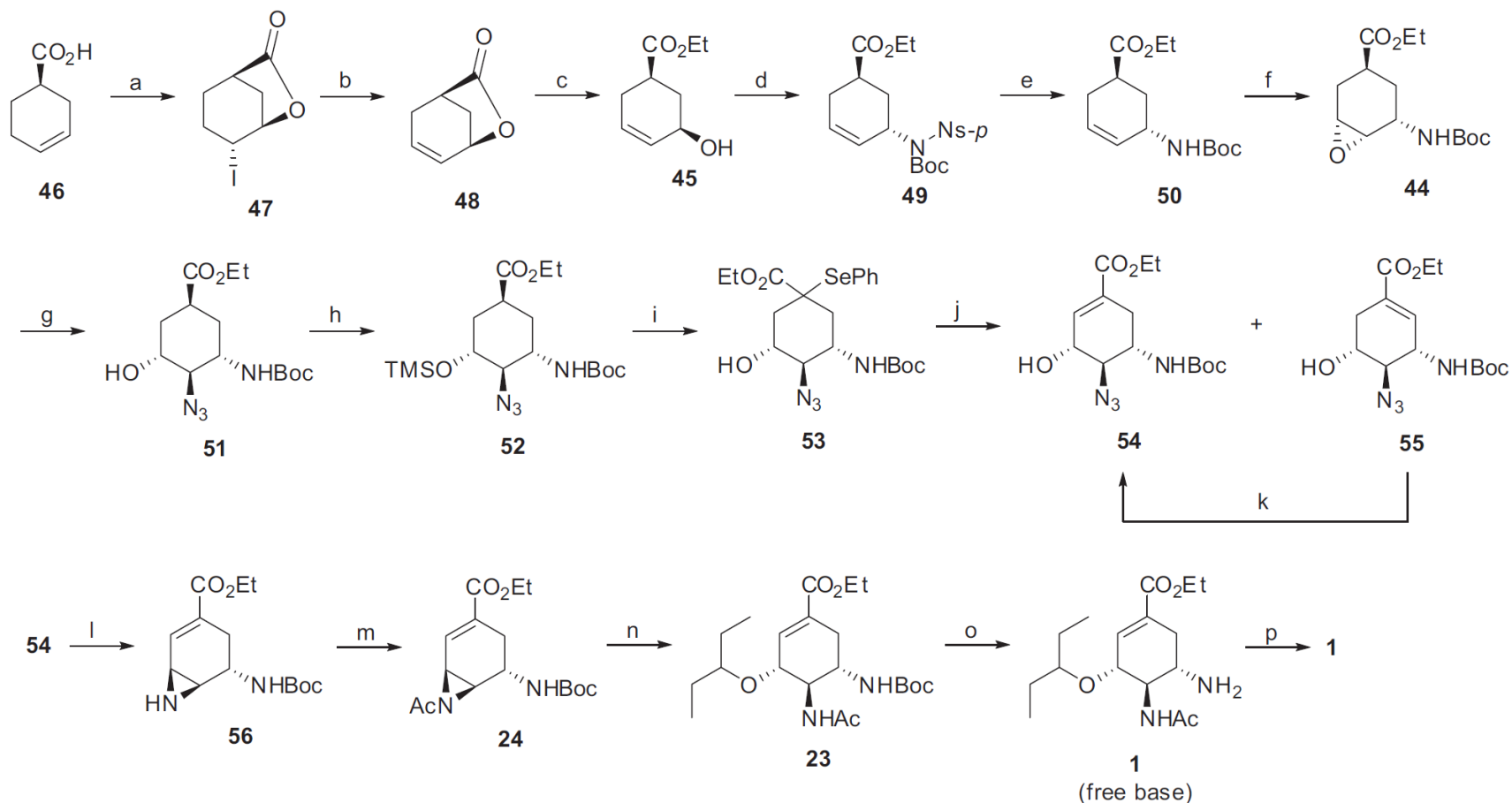
Reagents and conditions: (a) **150** (10 mol%), PhCO<sub>2</sub>H (30 mol%), CHCl<sub>3</sub>, 4 Å molecular sieves, -5 °C, *syn/anti* ratio: 5:1. (b) Cs<sub>2</sub>CO<sub>3</sub>, 0 °C, 3 h. (c) *p*-MeC<sub>6</sub>H<sub>4</sub>SH, -15 °C, 48 h, 54% (3 steps), 96% ee. (d) Zn, TMSCl, EtOH. (e) K<sub>2</sub>CO<sub>3</sub>, MeOH, 85% (2 steps).

# Ma's approach: Preparation of 2-aminonitroolefin





# Raghavan's asymmetric Diels-Alder approach



Starting from the chiral acid

Mitsunobu to install C3-amino group

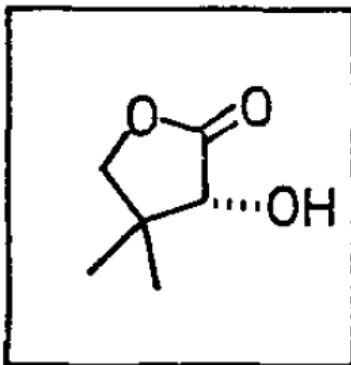
Carbamate-directed Epoxidation

16 Steps, 4.3%

Reagents and conditions: (a)  $I_2$ , KI,  $NaHCO_3$ ,  $H_2O$ , rt, 20 h, 93%. (b) DBU, PhMe, reflux, 6 h, 92%. (c)  $K_2CO_3$ , EtOH, rt, 5 h, 90%. (d) BocNHNs-*p*, DEAD,  $Ph_3P$ , PhMe,  $-20\text{ }^\circ\text{C}$ , 6 h, 89%. (e) 2-Mercapto ethanol, DBU, acetone, rt, 3 h, 91%. (f) *m*-CPBA,  $CH_2Cl_2$ ,  $0\text{ }^\circ\text{C}$ , 6 h, 84%. (g)  $TMSN_3$ ,  $Ti(Oi-Pr)_4$ , benzene,  $5\text{ to }0\text{ }^\circ\text{C}$ , 2 h, 86%, **51/59** ratio: 3:1 (Scheme 6). (h)  $TMSCl$ , TEA,  $CH_2Cl_2$ ,  $0\text{ }^\circ\text{C}$ , 95%. (i) LDA,  $PhSeSePh$ ,  $-78\text{ }^\circ\text{C}$ , 30 min, 74%. (j) 30%  $H_2O_2$  pyridine,  $CH_2Cl_2$ , rt, 30 min, 76%, **54/55** ratio: 1:1.5. (k) DBU, PhMe, 36 h, 65%, **54/55** ratio: 3:1. (l)  $Ph_3P$ , PhMe, reflux, 3 h, 83%. (m)  $Ac_2O$ , DMAP, TEA,  $CH_2Cl_2$ ,  $0\text{ }^\circ\text{C}$  to rt, 30 min, 87%. (n) 3-Pentanol,  $BF_3 \cdot OEt_2$ ,  $-20\text{ }^\circ\text{C}$ , 30 min, 70%. (o) TFA,  $CH_2Cl_2$ , rt, 1 h. (p)  $H_3PO_4$  (1M in EtOH), rt to  $50\text{ }^\circ\text{C}$ ; then  $4\text{ }^\circ\text{C}$ , 71% (2 steps).

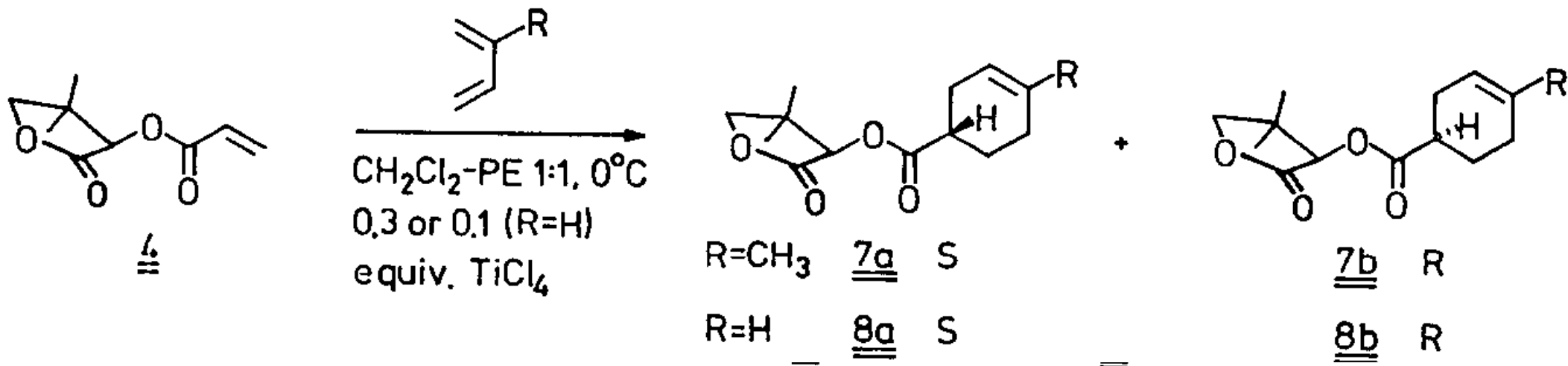
100 G/ \$ 274  
recyclable

D-pantolactone



## Asymmetric Diels-Alder reaction

Poll, T.; Sebezak, A.; Hartmann, H.; Helmchen, G. *Tetrahedron Lett.* **1985**, 26, 3095.



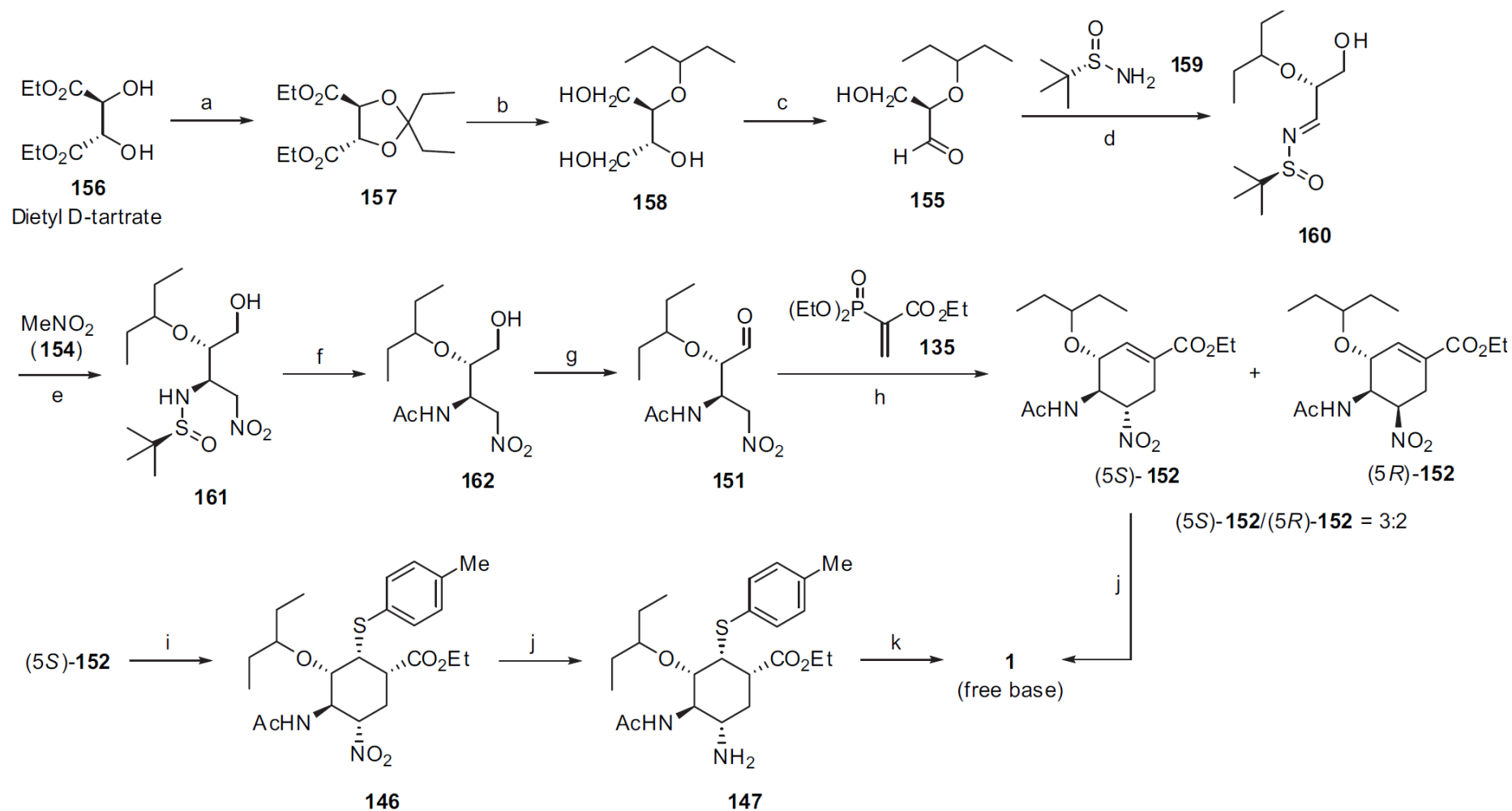
diastereoselectivity	<u>7a</u> : <u>7b</u> = 97 : 3	
	<u>8a</u> : <u>8b</u> = 93 : 7	
recrystallized material (3 cryst.)	<u>7a</u> : <u>7b</u> > 99.5 : 0.5	Y.: 76 %
	<u>8a</u> : <u>8b</u> > 99.5 : 0.5	Y.: 73 %
	mp( <u>7a</u> ) = 56 °C, mp( <u>8a</u> ) = 38 °C	
 LiOH/THF, H <sub>2</sub> O	(S)- <u>9</u> R = CH <sub>3</sub>	ep ≥ 99.7 %    [α] <sub>D</sub> <sup>20</sup> -107 (c 4, 95 % EtOH)    Y.: 97 %
	(S)- <u>10</u> R = H	ep ≥ 99.5 %    [α] <sub>D</sub> <sup>22</sup> -95 (c 7, CH <sub>3</sub> OH)    Y.: 97 %

# Lu's approach: D-Tartrate

1) Use of Chiral Sulfinamide to install diastereoselective amine functionality

2) 11 steps  
21% overall

D-tartrate: \$213/ 100G



Weng, J.; Li, Y.-B.; Wang, R.-B.; Li, F.-Q.; Liu, C.; Chan, A. S. C.; Lu, G. J. *Org. Chem.* **2010**, *75*, 3125.

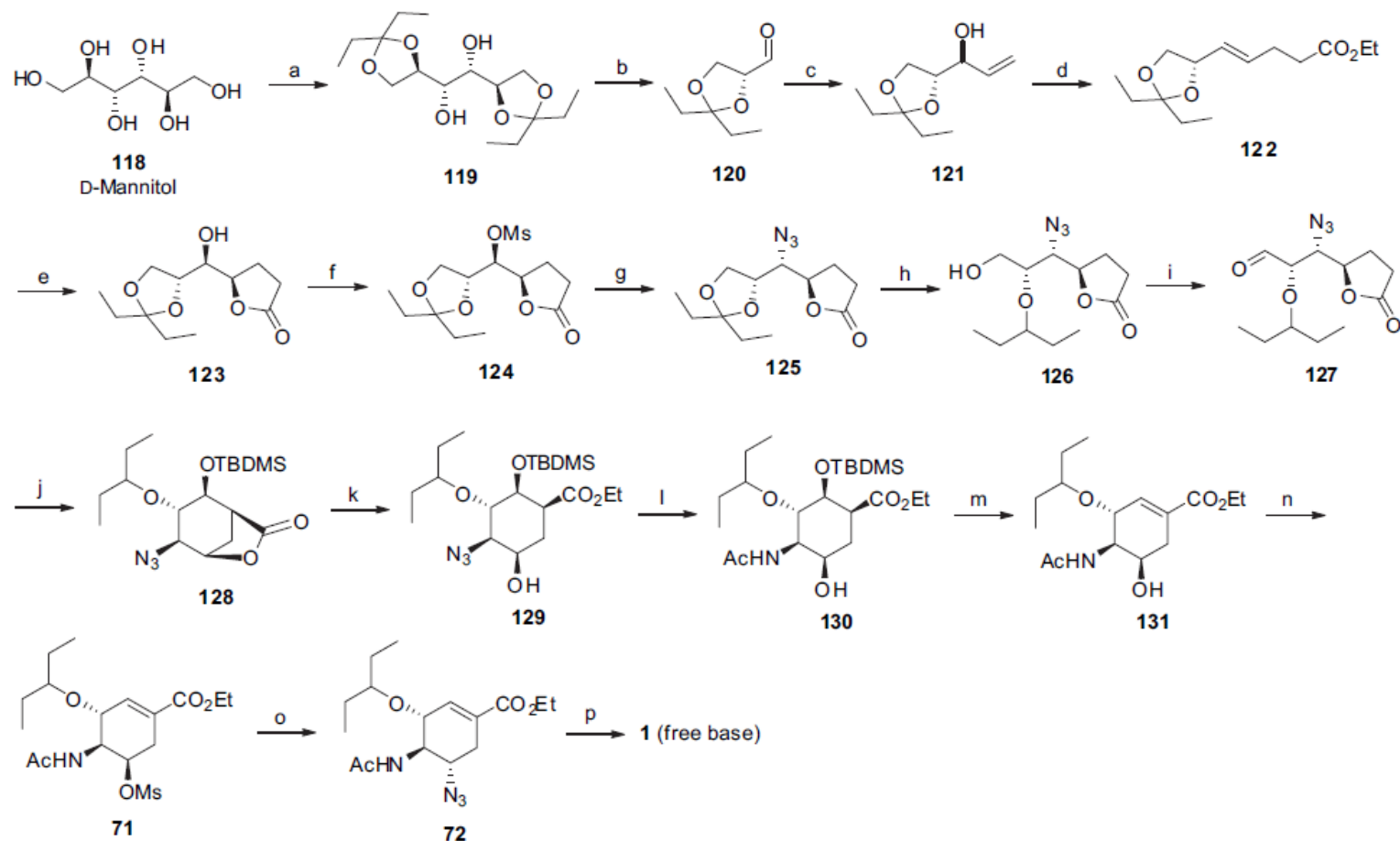
Reagents and conditions: (a) 3,3-Dimethoxypentane, *p*-TsOH, PhMe, reflux, 3 h, 96%. (b) (i) LAH, AlCl<sub>3</sub>, Et<sub>2</sub>O/CH<sub>2</sub>Cl<sub>2</sub> (1:1), -30 °C, 30 min; then 0 °C; (ii) rt, 1 h; then, reflux, 2 h, 88%. (c) NaIO<sub>4</sub>, THF/H<sub>2</sub>O (1:1), 95%. (d) CuSO<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>, rt, 3 days, 73%. (e) MeNO<sub>2</sub>, NaOH, 4 Å molecular sieves, rt, 24 h, 86%, dr = 10:1. (f) (i) HCl, MeOH, rt, 2 h; (ii) Ac<sub>2</sub>O, MeOH, rt, 30 min, 83%. (g) IBX, EtOAc, reflux, 3 h, 100%. (h) DBU, LiCl, MeCN, -15 °C, 14 h; then 0 °C, 2 h, 61%, dr = 3:2. (i) *p*-MeC<sub>6</sub>H<sub>4</sub>SH, Cs<sub>2</sub>CO<sub>3</sub>, EtOH, -15 °C, 48 h, 95%. (j) (i) Zn (powder), TMSCl, EtOH, 70 °C, 2 h; (ii) NH<sub>3</sub> (gas), 0 °C, 15 min; (iii) K<sub>2</sub>CO<sub>3</sub>, rt, 6 h, 86%.

# Ko's approach: D-mannitol

1) Sharpless dihydroxylation  
Azide chemistry in high temp.  
Chromatographic separation  
Protecting group

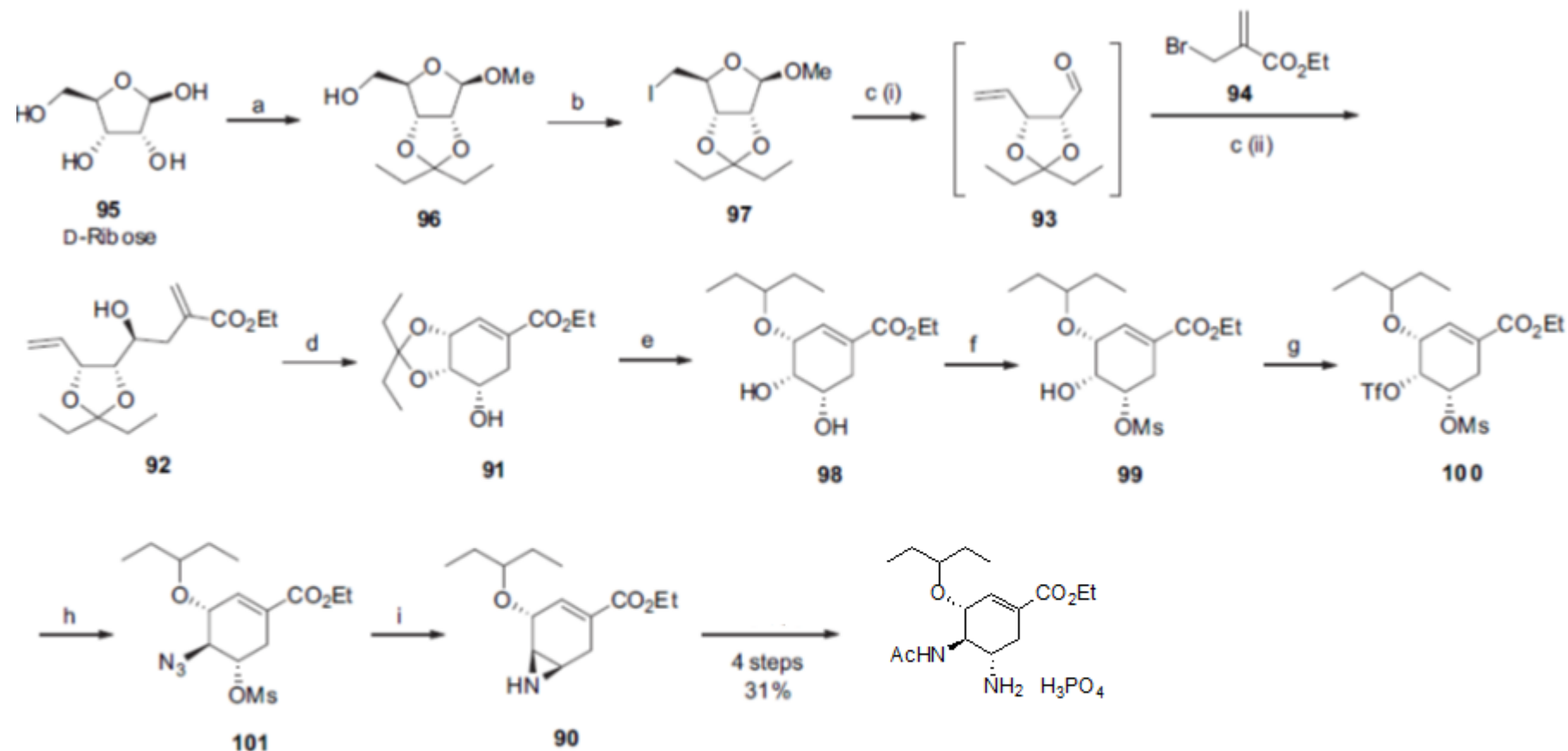
2) 16 steps/ 7% overall

D-mannitol: \$163/ 3 KG  
- attractive starting material



Reagents and conditions: (a) 3,3-Dimethoxybutane, CSA, DMF, 40 °C, 4 h. (b) KIO<sub>4</sub>, KHCO<sub>3</sub>, H<sub>2</sub>O/THF (2.5:1), rt, 4 h. (c) Vinylmagnesium bromide (1 M in THF), 0 °C, 5 h, 43% (3 steps). (d) MeC(OEt)<sub>3</sub>, propionic acid, 132 °C, 25 h, 85%. (e) AD-mix-β, *t*-BuOH/H<sub>2</sub>O (1:1), MeSO<sub>2</sub>NH<sub>2</sub>, 0 °C, 6 h, 93%. (f) MsCl, TEA, CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 4 h, 100%. (g) NaN<sub>3</sub>, DMF, 120 °C, 49 h, 73%. (h) BH<sub>3</sub>•Me<sub>2</sub>S (2 M in THF), TMSOTf, CH<sub>2</sub>Cl<sub>2</sub>, -50 °C, 30 min; then -20 to -30 °C, 22 h, 94%. (i) (COCl)<sub>2</sub>, DMSO, CH<sub>2</sub>Cl<sub>2</sub>, TEA, -68 °C, 1 h, 92%. (j) TBDMSTf, DIPEA, CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 25 min; then rt, 2 h, 76%. (k) LiBr, DBU, EtOH, 0 °C, 1 h, 96%. (l) H<sub>2</sub> (balloon), 10% Pd/C, Ac<sub>2</sub>O, TEA, EtOAc, rt, 22 h, 96%. (m) DBU, LiClO<sub>4</sub>, EtOH, reflux, 2.5 h, 62%. (n) MsCl, TEA, CH<sub>2</sub>Cl<sub>2</sub>, 0 °C, 1.5 h, 97%. (o) LiN<sub>3</sub>, DMF, 90 °C, 7 h, 78%. (p) Ph<sub>3</sub>P, THF/H<sub>2</sub>O (5:1), 50 °C, 19 h, 98%.

# Chen and Chai's Formal synthesis: D-Ribose



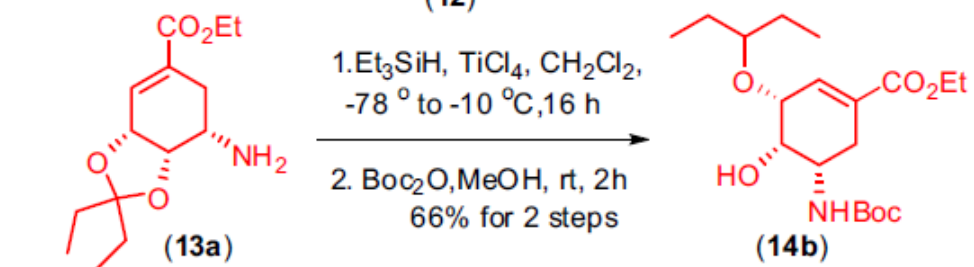
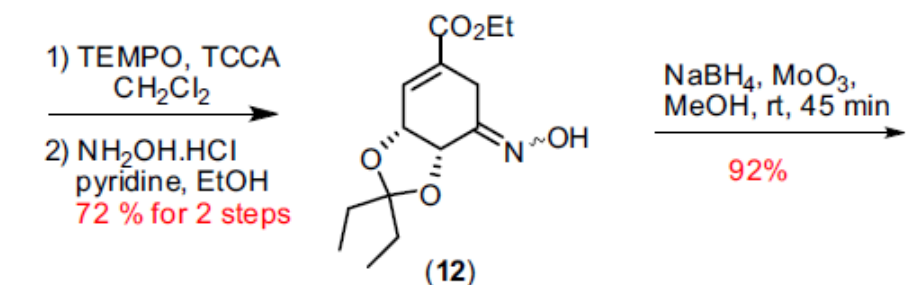
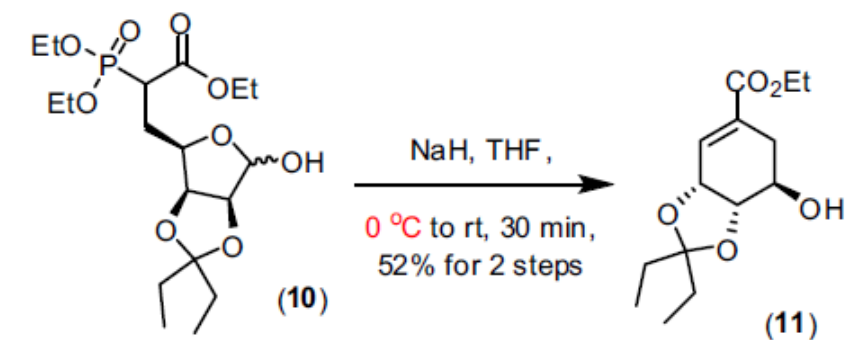
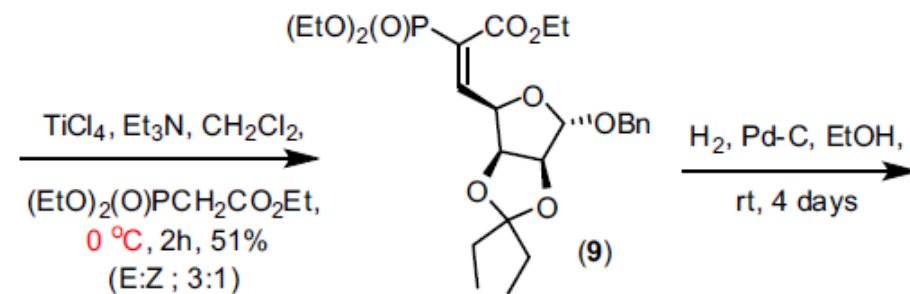
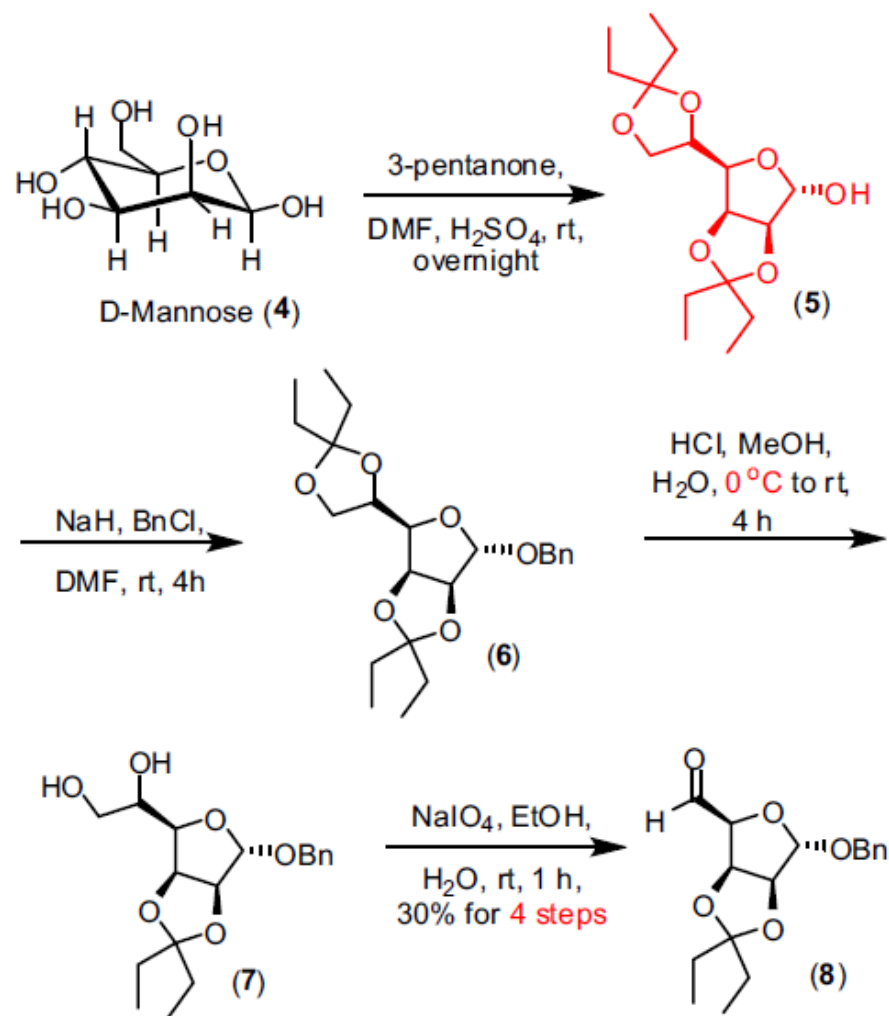
Reagents and conditions: (a) 3-Pentanone, HCl (1 M in MeOH), HC(OMe)<sub>3</sub>, reflux, 6 h, 89%. (b) I<sub>2</sub>, Ph<sub>3</sub>P, PhMe/MeCN (1:1), reflux, 5 min, 90%. (c) (i) Zn, THF/H<sub>2</sub>O (2:1), reflux, 3 h; (ii) reflux, 4 h, 78%, dr = 5.2:1. (d) **102** (2 mol%), DCE, reflux, 2 h, 99%. (e) (i) AlCl<sub>3</sub>, CHCl<sub>3</sub>, sonication, 0 °C; (ii) Et<sub>3</sub>SiH, -50 °C, 4 h; then 0 °C, 16 h, 67%. (f) MsCl, TEA, CH<sub>2</sub>Cl<sub>2</sub>, -20 °C, 40 min; then rt, 1 h, 92%. (g) Tf<sub>2</sub>O, py, CH<sub>2</sub>Cl<sub>2</sub>, -10 °C, 30 min; then 0 °C, 20 min. (h) NaN<sub>3</sub>, acetone/H<sub>2</sub>O (9:1), rt, 4 h, 86% (2 steps). (i) Ph<sub>3</sub>P, TEA, THF, rt, 17 h, 84%.

1) Protecting group free  
,but halogenated solvent  
chromatography

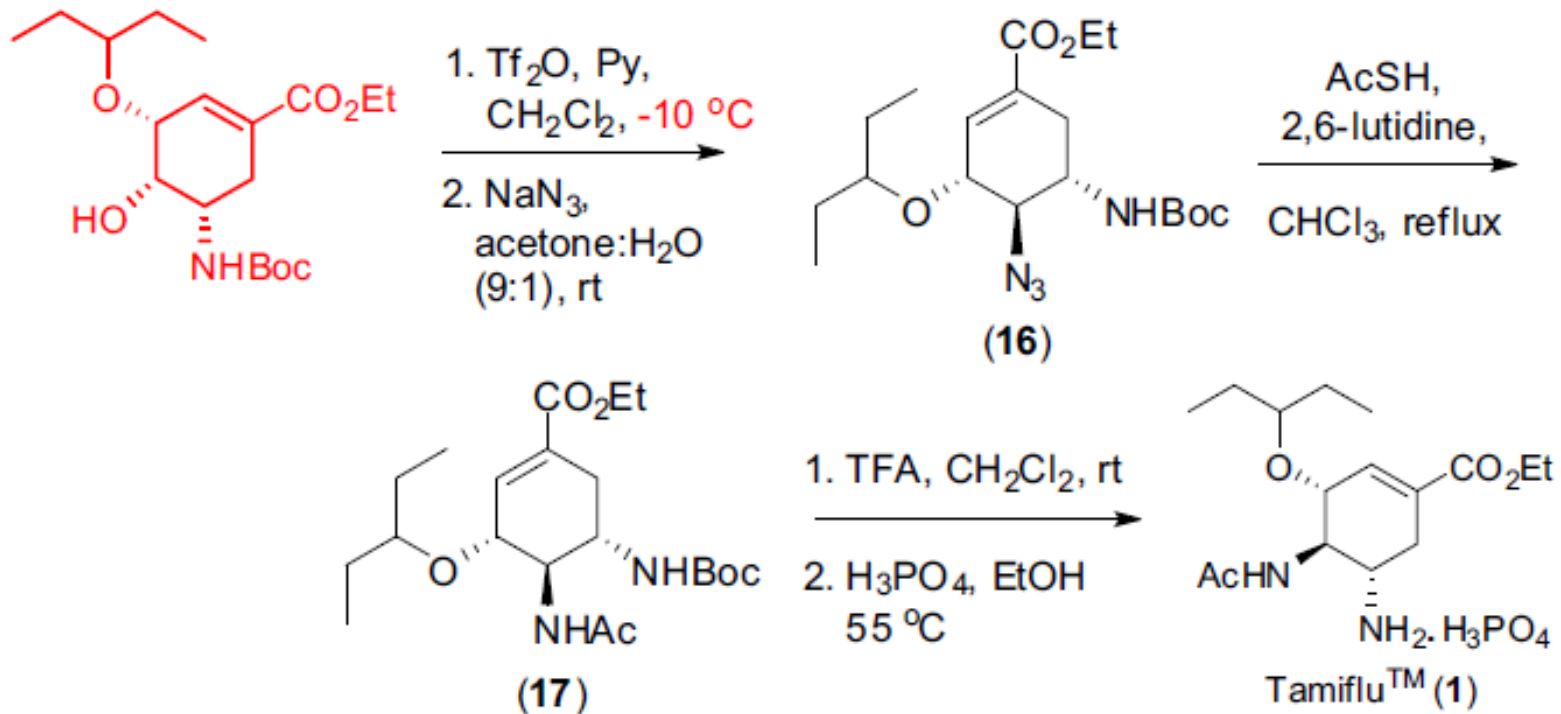
2) 12 steps/ 9% overall

D-Ribose: \$250/ 0.5 KG

# Kongkathip's approach: D-mannose



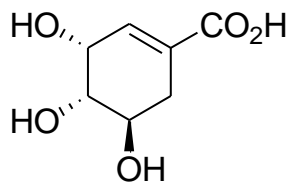
# Kongkathip's approach: D-mannose (cont'd)



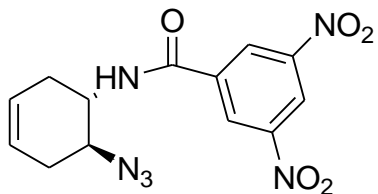
11 steps, 2.9% overall

D-mannose: \$312/ 0.5 KG

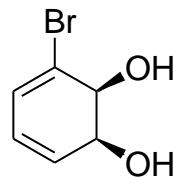
# SUMMARY



Shikimic acid

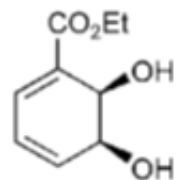


Shibasaki

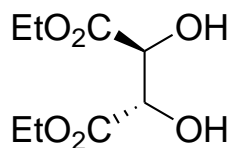


Wong

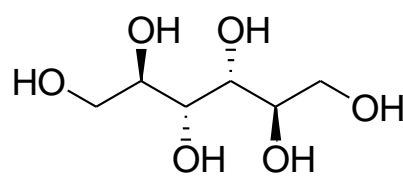
Hoffman-La Roche



Hudlicky

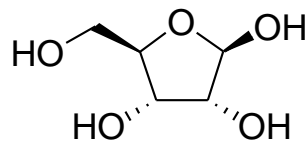


D-tartrate

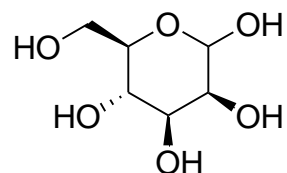


D-mannitol

Ko



D-ribose

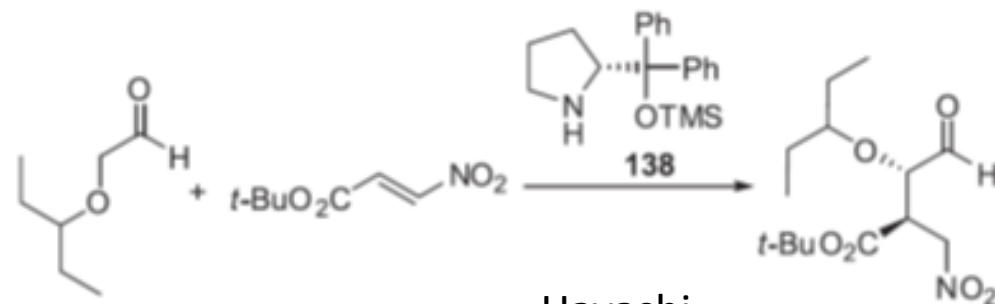


D-mannose

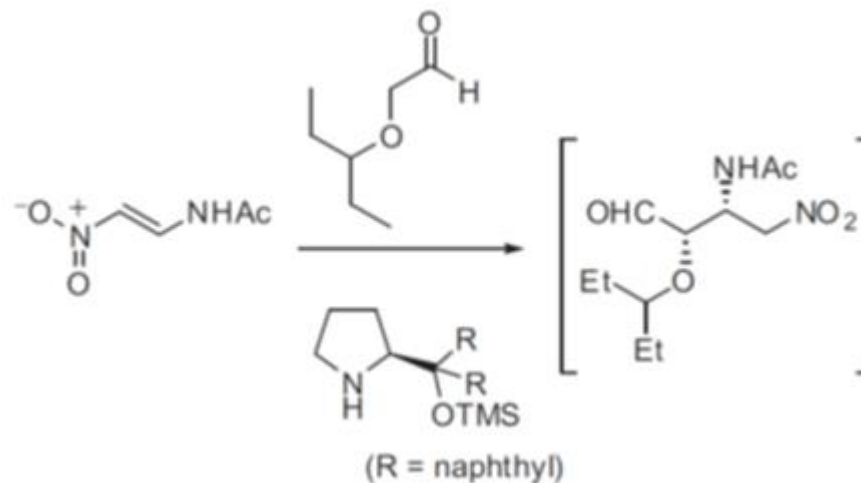
Chen and Chai

Kongkathip

## Asymmetric Organocatalysis



Hayashi

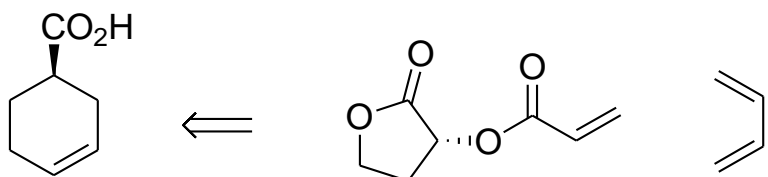


Ma

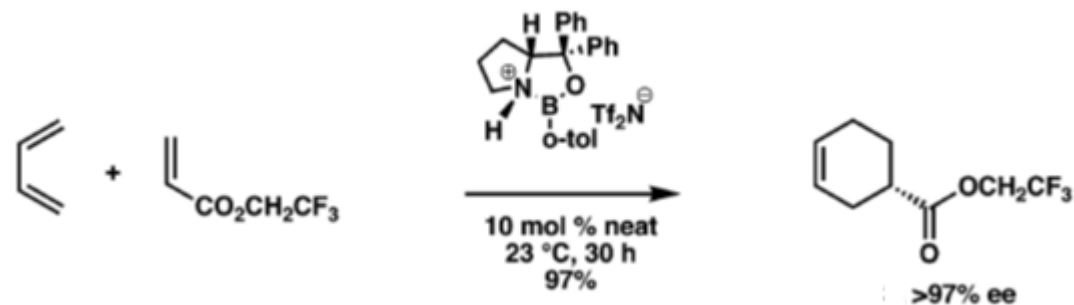


# SUMMARY (cont'd)

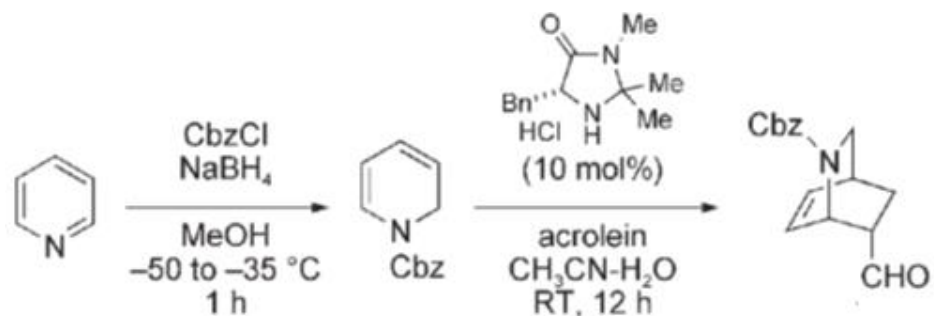
## Asymmetric Diels-Alder Strategy



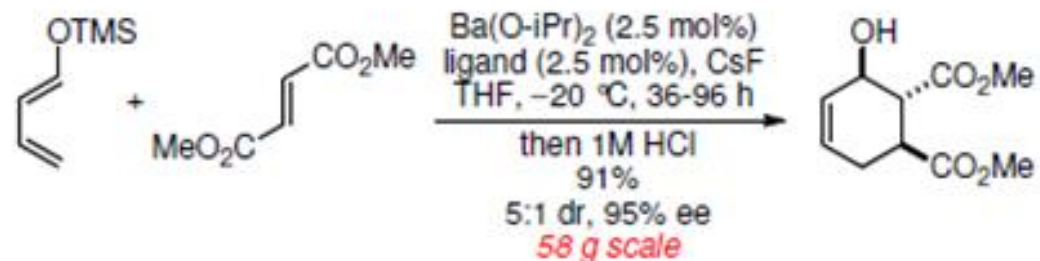
Raghavan



Corey



Fukuyama



Shibasaki

## SUMMARY (cont'd)

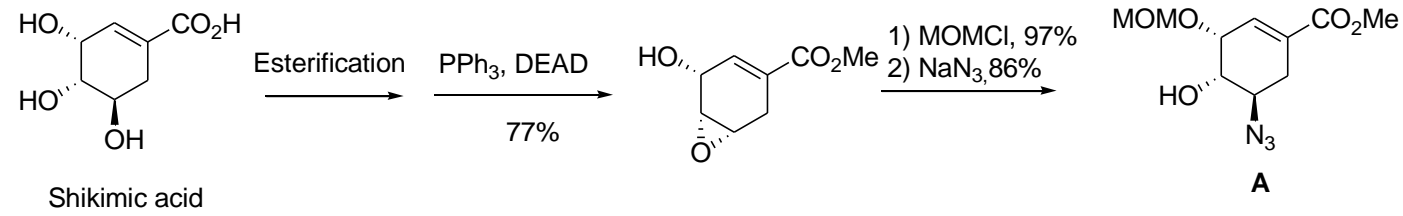
Need to keep developing total synthesis?

Yes. The mutation of influenza virus (e.g. H5N1) is probable to make a global pandemic in the future. New drug development for the alternative of Oseltamivir also required for drug-resistant viruses.

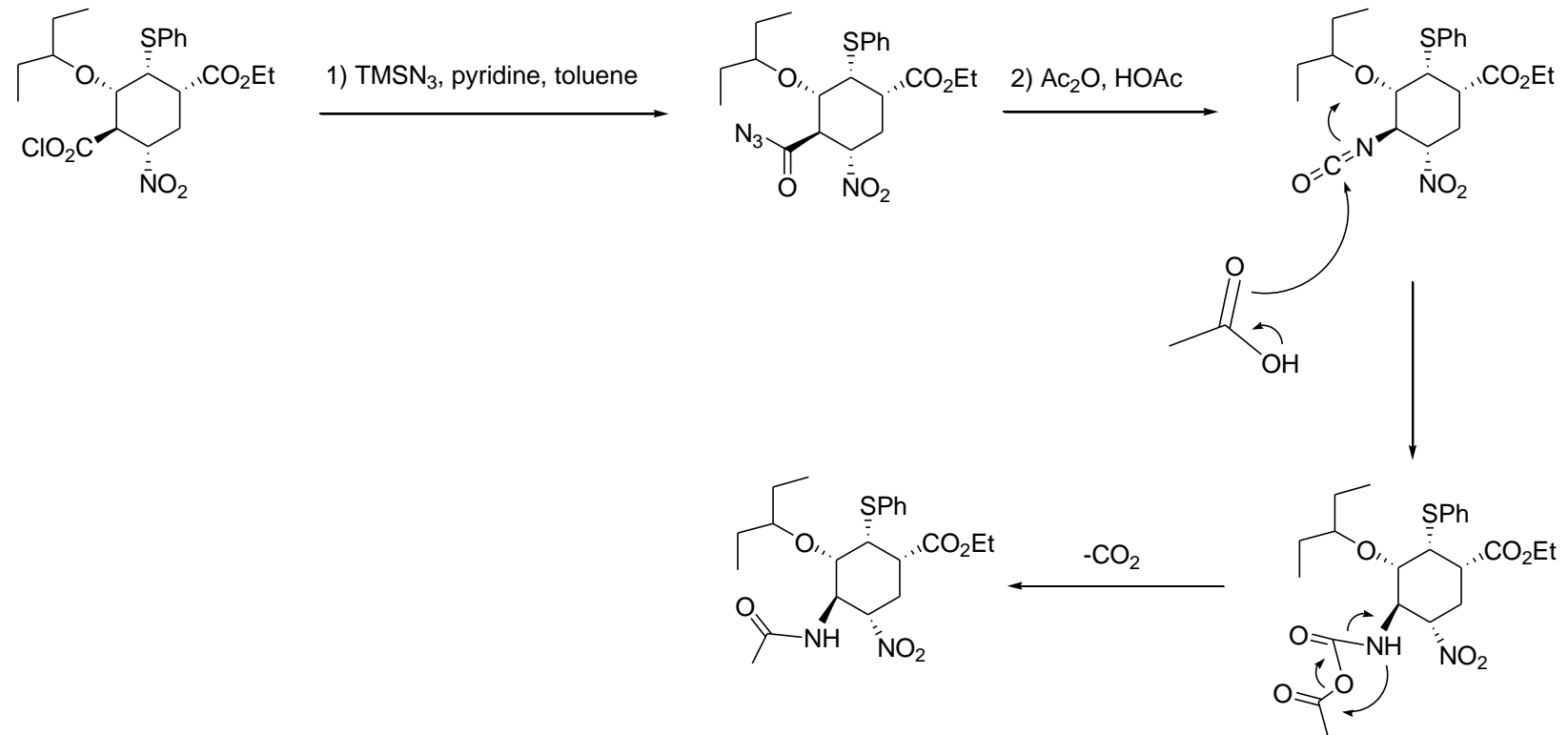
New and economic process to manufacture this drug may help decrease the price, which ultimately helps people in developing countries.

The patent expires in 2016, thus efficient and inexpensive production of this drug will determine the market price.

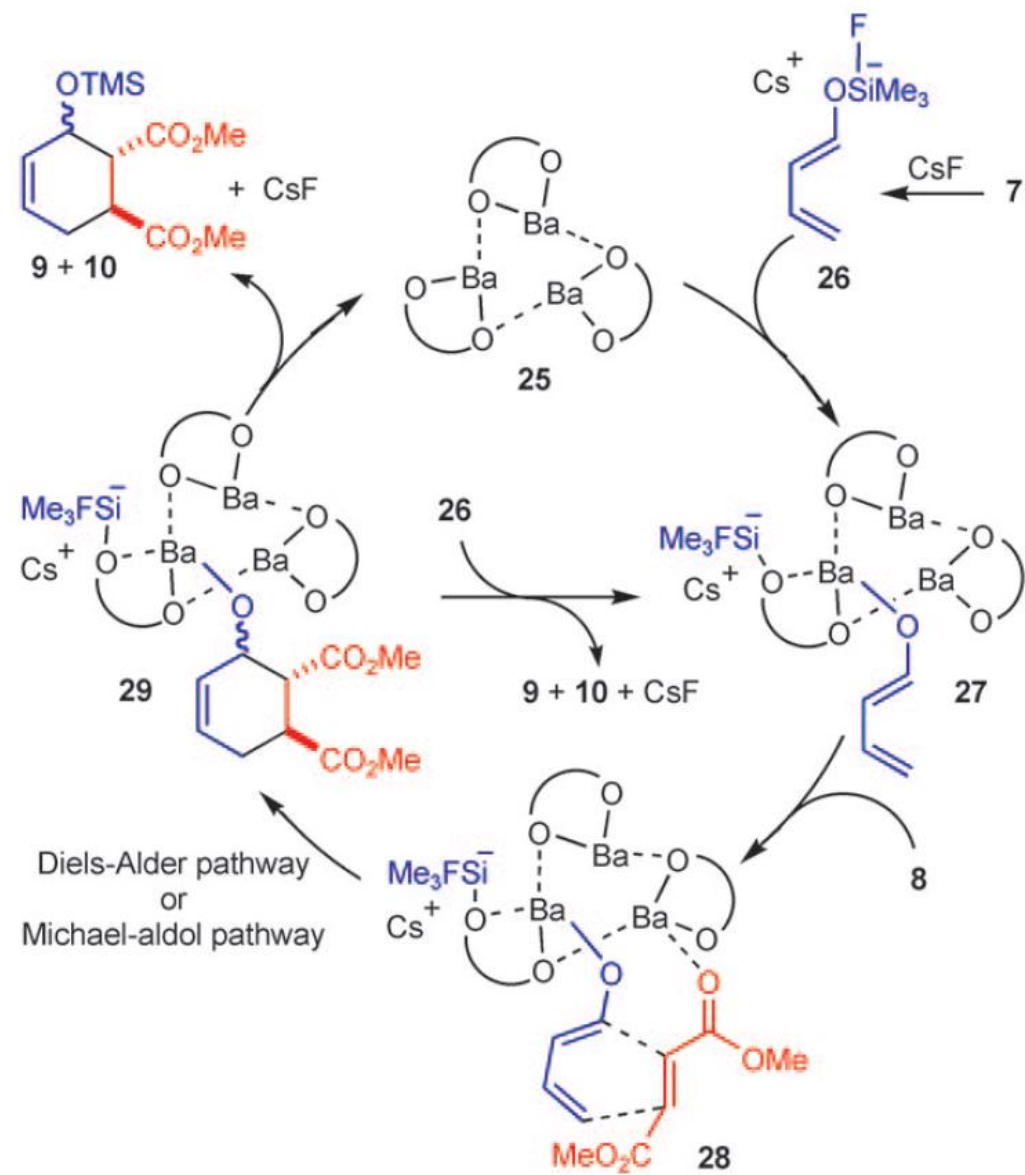
1)



2)



### 3) Proposed catalytic cycle



Hoffman rearrangement

